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Affected Publication: API Specification 6D, *Specification for Pipeline and Piping Valves*, Twenty-fourth Edition, August 2014

ERRATA 8

(including changes from Errata 1, October 2014; Errata 2, December 2014; Errata 3, February 2015; Errata 4, June 2015; Errata 5, July 2015; Errata 6, September 2015; and Errata 7, June 2016)

*Page 2, **Section 2**, replace:*

ASME B31.4, *Pipeline Transportation Systems for Liquid Hydrocarbons and Other Liquids*, 2013

with

ASME B31.4, *Pipeline Transportation Systems for Liquid Hydrocarbons and Other Liquids*, 2012

*Page 4, **Section 2**, insert the following normative reference:*

SAE AMS 2750, *Pyrometry*

*Page 18, **Section 5.13**, 4th paragraph, revise the 1st sentence to read:*

Handwheel diameter(s) shall not exceed the 40 in. (1016 mm).

*Page 24, **Section 6.10**, insert the following sentence at the end of the section:*

Records of furnace calibration and surveys shall be maintained for a period not less than five years.

*Page 30, **Section 9.2**, revise the 4th paragraph to read:*

Any visually detectable leakage during the test duration at test pressure on any external surface of the shell is cause for rejection.

*Page 33, **Section 10**, revise the 4th paragraph to read:*

See Annex L for details on where coatings/paintings are not allowed.

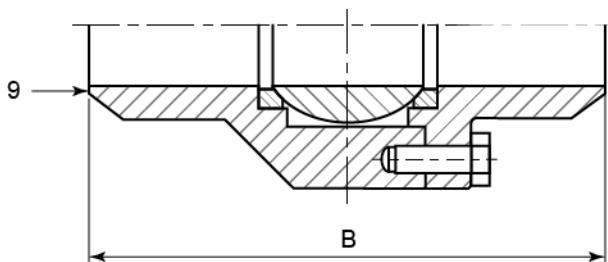
Page 34, **Table 7**, revise lines 5 and 6 to read:

5a	Body/closure/end connection material designation ^{a c} : material grade	On both body/closure/end connection and nameplate;
5b	Body/closure/end connection melt identification (e.g. cast or heat number)	On both body/closure/end connection only
6a	Bonnet/cover material designation ^c : material grade	On bonnet/cover
6b	Bonnet/cover melt identification (e.g. heat number)	On bonnet/cover

Page 51, **Figure B.8**, in the **Key**, revise 6) and 7) as follows:

- 6) clapper disc
- 7) seat ring

Page 57, **Figure B.14**, replace part B of the figure as follows:



Page 64, **Table C.2**, replace header row:

Class 350

with

Class 300

Page 81, **Figure F.2**, replace the labels on the figures to read:

- a) Side view
- b) Top view

Page 82, **Section F.3.4**, revise the paragraph to read:

Furnaces used for continuous heat treatment shall be calibrated in accordance with procedures specified in SAE AMS-2750.

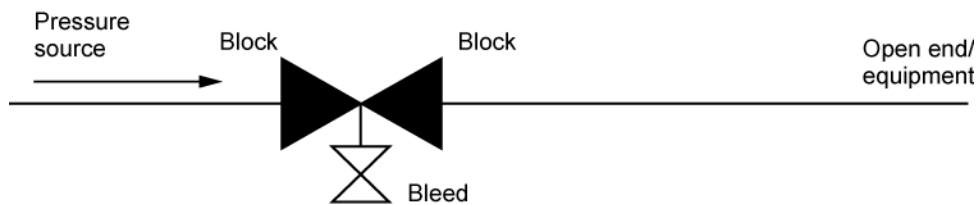
Page 83, **Section G.6**, revise the acceptance criteria to read from:

Acceptance shall be in accordance with ASME *BPVC*, Section VIII, Division 1, Appendix 6.

to

Acceptance shall be in accordance with ASME *BPVC*, Section VIII, Division 1, Appendix 7.

Page 100, **Figure K.6**, replace the figure as follows:



Page 104, **Section M.2**, add the following row:

40 KSI or SMYS 276 MPa (Item 10: SMYS)

Page 104, **Section M.2**, revise the last row to read:

(Item 15: serial number)

Page 104, **Section M.4**, delete the following row:

40 KSI or SMYS 276 MPa (Item 10: SMYS)

Page 110, delete the following bibliographical reference (moved to **Section 2**):

[16] SAE AMS 2750, *Pyrometry*