

Date of Issue: February 2024

Affected Publication: API Specification 5ST, *Coiled Tubing*, First Edition, April 2010

Addendum 1

Document title: The title of the document shall be changed to “Coiled Tubing”.

Foreword: The following three paragraphs shall be added:

See Annex A of API Specification Q1 or the API website for information pertaining to the API Monogram Program and use of the API Monogram on applicable products; for information about the Monogram licensing program, please contact certification@api.org.

For API Monogram Program licensees and APIQR program registrants, this standard/addendum shall become effective on the program date printed on the cover but may be used voluntarily from the date of publication.

Also concerning the API Monogram Program, for references listed in Section 2 that are undated, new editions may be used upon publication but become mandatory on the effective date specified by the publisher or 12 months from the publication date if an effective date is not specified.

4.2: The second-to-last row in the table below the first paragraph shall be deleted, as indicated in the strikethrough below:

Purchaser inspection	Annex E
Marking requirements and Monogram * (see Note 2)	Annex F
Shipping reel dimensions *	Annex G

4.2: Below the table, NOTE 2 shall be deleted.

Annex F: The annex shall be replaced by the following:

Annex F

The information in Annex F has been intentionally removed.

Refer to the Foreword for information and guidance related to the API Monogram Program.

Bibliography: The following entry shall be added:

- [2] API Specification Q1, *Quality Management System Requirements for Manufacturing Organizations for the Petroleum and Natural Gas Industry*