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ERRATA 1

This errata corrects editorial errors in the Twelfth Edition of API 600.

Correct paragraph 5.8.1 as follows:

5.8 Stem and Stem Nut

5.8.1 The minimum stem diameter, d_s , shall be as given in Table 5. To allow the use of standard diameter round bars, an undertolerance is permitted in accordance with Table 5A. The minimum stem diameter applies to the stem along the surface area that comes into contact with the packing and to the major diameter of the trapezoidal stem thread. However, the major diameter of the stem thread may be reduced, at the manufacturer's option, by no more than 0.06 in. (1.6 mm). The stem surface area in contact with the packing shall have a surface finish, R_a of 32 μ in. (0.80 μ m) or smoother.

Add Table 5A after Table 5 as follows:

Table 5A—Permitted Undertolerance

Minimum (in.)		Minimum (mm)	
Diameter	Undertolerance	Diameter	Undertolerance
$\leq \frac{5}{8}$	0.012	≤ 15.9	0.31
$> \frac{5}{8}$ to $\frac{7}{8}$	0.013	> 15.0 to 22.2	0.33
$> \frac{7}{8}$ to 1	0.014	> 22.2 to 25.4	0.36
> 1 to $1 \frac{1}{8}$	0.015	> 25.4 to 28.6	0.38
$> 1 \frac{1}{8}$ to $1 \frac{1}{4}$	0.016	> 28.6 to 31.8	0.41
$> 1 \frac{1}{4}$ to $1 \frac{3}{8}$	0.017	> 31.8 to 34.9	0.43
$> 1 \frac{3}{8}$ to $1 \frac{1}{2}$	0.019	> 34.9 to 38.1	0.48
$> 1 \frac{1}{2}$ to $1 \frac{5}{8}$	0.021	> 38.1 to 41.3	0.53
$> 1 \frac{5}{8}$ to 2	0.026	> 41.3 to 50.8	0.66
> 2 to $3 \frac{1}{4}$	0.030	> 50.8 to 82.6	0.76

Revise S.I. units in paragraph 5.8.5 as follows: 0.0254 mm/mm