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ERRATA

At the end of **Annex D—Vendor Drawing and Data Requirements**, *insert the attached data requirement sheets.*

PACKAGED, GENERAL PURPOSE, INTEGRALLY GEARED, CENTRIFUGAL AIR COMPRESSORS VENDOR DRAWING AND DATA REQUIREMENTS API 672 4TH EDITION

FOR _____
SITE _____
SERVICE _____

JOB NO. _____ ITEM NO _____
PURCHASE ORDER NO. _____ DATE _____
REQUISITION NO _____ DATE _____
INQUIRY _____ DATE _____
PAGE 1 OF 2 BY _____
REVISION _____
UNIT _____
NO. REQUIRED _____

Proposal[a] — Bidder shall furnish _____ copies of data for all items indicated by an X.

review[b] — Vendor shall furnish _____ copies and _____ transparencies of drawings and data indicated

final[c] — Vendor shall furnish _____ copies and _____ transparencies of drawings and data indicated.
Vendor shall furnish _____ operating and maintenance manuals.

DISTRIBUTION RECORD

Proposal[a]	review[b]	final[c]	DESCRIPTION	Final -- Received from vendor	Final -- Due from vendor[c]	Review -- Returned to vendor	Review -- Received from vendor	Review -- Due from vendor[c]
			1. Certified dimensional outline drawing					
			2. Cross sectional drawings and bill of materials.					
			3. Control, alarm and trip settings					
			4. Shaft coupling assembly drawing and bill of materials.					
			5. Sealing air system schematics and bill of materials.					
			6. Foundation loading diagram					
			7. Cooling or heating schematic and bill of material					
			8. Lube oil schematic and bills of materials.					
			9. Lube oil system arrangement drawing.					
			10. Electrical and instrument schematics, wiring diagrams, and bill of material					
			11. Electrical and instrument arrangement drawing and list of connections					
			12. ISA data sheets for instruments					
			13. Tabulation of utility requirements.					
			14. Motor performance & electrical data and curves					
			15. Motor terminal box details and wiring instructions					
			16. Curves showing performance at rated conditions					
			17. Curves showing performance at other specified conditions					
			18. Curves showing effects of optional inlet guide vanes					
			19. Data from all running tests					
			20. Certified hydrostatic test data					
			21. Material certifications					
			22. Dimensional drawings for all major auxiliary equipment or components					
			23. Data sheets applicable to proposals, purchase and as-built					
			24. Noise data sheets					
			25. Installation manual					
			26. Operation and maintenance manuals					
			27. Spare parts recommendations and price list					
			28. Preservation, packaging, and shipping procedures					
			29. Material safety data sheets					

[a]Proposal drawings and data do not have to be certified or as-built. Typical data shall be clearly identified as such

[b]Purchaser will indicate in this column the time frame for submission of materials using the nomenclature given at the end of this form.

[c]Bidder shall complete these two columns to reflect his actual distribution schedule and include this form with his proposal.

TYPICAL VENDOR DRAWING AND DATA REQUIREMENTS

JOB NO _____ ITEM NO _____
PAGE 2 OF 2 BY _____
DATE _____ REVISION _____

Proposal[a] Bidder shall furnish _____ copies of data for all items indicated by an X.

Review[b] Vendor shall furnish _____ copies and _____ transparencies of drawings and data indicated

Final[c] Vendor shall furnish _____ copies and _____ transparencies of drawings and data indicated.
Vendor shall furnish _____ operating and maintenance manuals.

DISTRIBUTION RECORD

Final -- Received from vendor
Final -- Due from vendor[c]
Review -- Returned to vendor
Review -- Received from vendor
Review -- Due from vendor[c]

			DESCRIPTION					
			SPECIAL DUTY					
			30. Control valve, relief valve, and orifice plate sizing calculation					
			31. Damped unbalanced response analysis					
			32. Lateral critical speed analysis					
			33. Torsional critical speed analysis.					
			34. Residual unbalance work sheet.					
			35. Curves and data for an optional five point test					
			36. Curve for an optional unthrottled test					
			37. Data from optional vibration sweeps					
			38. Curves for optional guide vane test					
			39. Data from spare rotor tests.					
			40. Project specific IOMI Manual(s)					

[a]Proposal drawings and data do not have to be certified or as-built. Typical data shall be clearly identified as such
[b]Purchaser will indicate in this column the time frame for submission of materials using the nomenclature given at the end of this form.
[c]Bidder shall complete these two columns to reflect his actual distribution schedule and include this form with his proposal.

Notes:

1. Send all drawings and data to _____
   _____
2. All drawings and data must show project, appropriation, purchase order, and item numbers in addition to the plant location and unit. In addition to the copies specified above, one set of the drawings/instructions necessary for field installation must be forwarded with the shipment.

Nomenclature:
_____ S -- number of weeks prior to shipment.
_____ F -- number of weeks after firm order.
_____ D -- number of weeks after receipt of approved drawings.

Vendor _____
Date _____ Vendor Reference _____
Signature _____
(Signature acknowledges receipt of all instructions)