

API Specification

# 12F

Twelfth Edition, October 2008  
Shop Welded Tanks for Storage of Production  
Liquids

## Annex E

### Suggestions for Ordering Shop Welded Tanks

API Monogram® Required

☐ Yes ☐ No

## Annex E (informative)

### Suggestions for Ordering Shop Welded Tanks

In placing orders for tanks to be manufactured in accordance with the stipulations of API 12F, purchasers should specify the following on their purchase order:

Specification	API Spec 12F
Number of tanks	
Nominal capacity	Table 1, Column 1
Size	5.5
Outside diameter	Table 1, Column 4
Height of shell	Table 1, Column 5
Type of bottom	5.6
Shell plate thickness	5.10
Delivery date and shipping instructions	
Inspection by purchaser	9.2

The purchaser should also state on the purchase order his requirements concerning the following stipulations, which are optional with the purchaser:

Bolting	4.9
Viscous oil options	Table 1, Footnote a
Cleanout cover-plate design	5.16
Anti-channel drain baffle	5.18
Downcomer pipe and design	5.19
Walkways, stairways, and ladders	Annex D

Attention is also called to the following stipulations, which are subject to agreement between the purchaser and the manufacturer:

Materials	4.1
Alternative bolting materials and/or finish	4.9
Additional connections	5.17
Finish coats of paint	7.4
Internal coating	7.5