

Date of Issue: July 2015

Affected Publication: API Specification 6D, *Specification for Pipeline and Piping Valves*, Twenty-fourth Edition, August 2014

ERRATA 5

(includes Errata 1, October 2014; Errata 2, December 2014; Errata 3, February 2015; and Errata 4, June 2015)

Page 4, **Section 2**, insert the following normative reference:

SAE AMS 2750, *Pyrometry*

Page 23, **Section 6.10**, insert the following sentence at the end of the section:

Records of furnace calibration and surveys shall be maintained for a period not less than five years.

Page 29, **Section 9.2**, revise the 4th paragraph to read:

Any visually detectable leakage during the test duration at test pressure on any external surface of the shell is cause for rejection.

Page 32, **Section 10**, revise the 4th paragraph to read:

See Annex L for details on where coatings/paintings are not allowed.

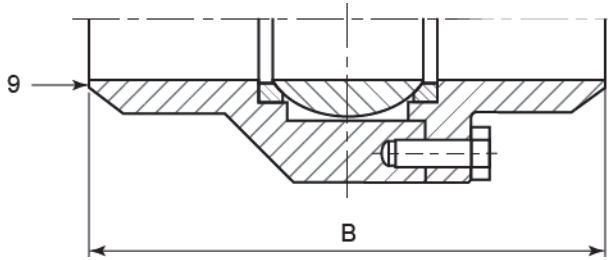
Page 33, **Table 7**, revise lines 5 and 6 to read:

5a	Body/closure/end connection material designation ^{a c} : material grade	On both body/closure/end connection and nameplate;
5b	Body/closure/end connection melt identification (e.g. case or heat number)	On both body/closure/end connection only
6a	Bonnet/cover material designation ^c : material grade	On bonnet/cover
6b	Bonnet/cover melt identification (e.g. heat number)	On bonnet/cover

Page 49, **Figure B.8**, in the **Key**, revise 6) and 7) as follows:

- 6) clapper disc
- 7) seat ring

Page 55, **Figure B.14**, replace part B of the figure as follows:



Page 62, **Table C.2**, header row replace:

Class 350

with

Class 300

Page 79, **Figure F.2**, replace the labels on the figures to read:

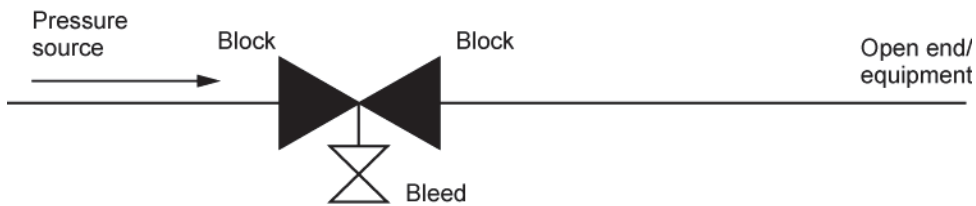
a) Side view

b) Top view

Page 80, **Section F.3.4**, revise the paragraph to read:

Furnaces used for continuous heat treatment shall be calibrated in accordance with procedures specified in SAE AMS-2750.

Page 98, **Figure K.6**, replace the figure as follows:



Page 108, delete the following bibliographical reference (moved to **Section 2**):

[16] SAE AMS 2750, *Pyrometry*