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ERRATA 6

(includes Errata 1, October 2014; Errata 2, December 2014; Errata 3, February 2015; Errata 4, June 2015; and Errata 5, July 2015)

Page 2, **Section 2**, *replace:*

ASME B31.4, *Pipeline Transportation Systems for Liquid Hydrocarbons and Other Liquids*, 2013

with

ASME B31.4, *Pipeline Transportation Systems for Liquid Hydrocarbons and Other Liquids*, 2012

Page 4, **Section 2**, *insert the following normative reference:*

SAE AMS 2750, *Pyrometry*

Page 18, **Section 5.13**, *4th paragraph, revise the 1st sentence to read:*

Handwheel diameter(s) shall not exceed the 40 in. (1016 mm).

Page 23, **Section 6.10**, *insert the following sentence at the end of the section:*

Records of furnace calibration and surveys shall be maintained for a period not less than five years.

Page 29, **Section 9.2**, *revise the 4th paragraph to read:*

Any visually detectable leakage during the test duration at test pressure on any external surface of the shell is cause for rejection.

Page 32, **Section 10**, *revise the 4th paragraph to read:*

See Annex L for details on where coatings/paintings are not allowed.

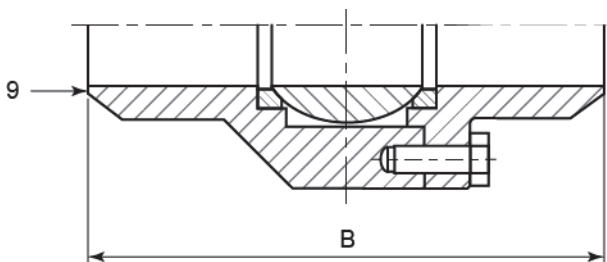
Page 33, **Table 7**, revise lines 5 and 6 to read:

| | | |
|----|--|--|
| 5a | Body/closure/end connection material designation ^{a c} : material grade | On both body/closure/end connection and nameplate; |
| 5b | Body/closure/end connection melt identification (e.g. case or heat number) | On both body/closure/end connection only |
| 6a | Bonnet/cover material designation ^c : material grade | On bonnet/cover |
| 6b | Bonnet/cover melt identification (e.g. heat number) | On bonnet/cover |

Page 49, **Figure B.8**, in the **Key**, revise 6) and 7) as follows:

- 6) clapper disc
- 7) seat ring

Page 55, **Figure B.14**, replace part B of the figure as follows:



Page 62, **Table C.2**, header row replace:

Class 350

with

Class 300

Page 79, **Figure F.2**, replace the labels on the figures to read:

- a) Side view
- b) Top view

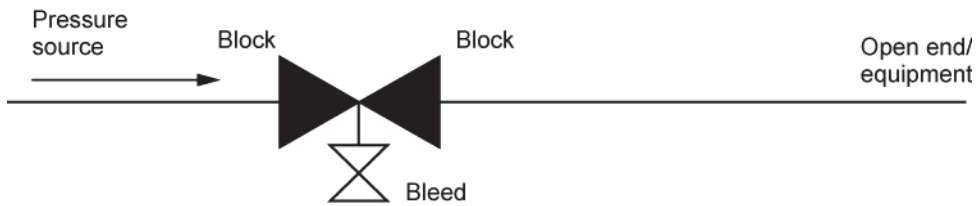
Page 80, **Section F.3.4**, revise the paragraph to read:

Furnaces used for continuous heat treatment shall be calibrated in accordance with procedures specified in SAE AMS-2750.

Page 81, **Section G.6**, revise the acceptance criteria to read:

Acceptance shall be in accordance with ASME *BPVC*, Section VIII, Division 1, Appendix 6.

Page 98, **Figure K.6**, replace the figure as follows:



Page 108, delete the following bibliographical reference (moved to **Section 2**):

[16] SAE AMS 2750, *Pyrometry*