Page 10: Figure 4 shall be replaced with the following:

Figure 4—Equivalent Round Models—Keel Block Configuration

ER equals 2.3R

f This area is the center core ¼7 envelope for test specimen removal.
Page 11: Figure 5 shall be replaced with the following:

To develop a keel block for ER = 4.6 in. (117mm), see footnotes:

\(^a\) Noting from Figure 4 that ER = 2.3 \(R\), then \(R = \frac{ER}{2.3} = 2\) in. (51mm)

\(^b\) Construct keel block as illustrated in Figure 4 using multiples of \(R\).

Figure 5—Example of Development of Keel Block Dimensions