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TO: API Specification 4F Monogram Licensees
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FROM: Don Whittaker, Manager – Monogram Program/APIQR

DATE: February 8, 2013

RE: API Specification 4F, Fourth Edition

Please be advised that the **Fourth Edition of API Specification 4F, *Specification for Drilling and Well Servicing Structures***, has been published.

- The Date of Issue of this Edition is **January 31, 2013**
- The Effective Date of this Edition is **August 1, 2013**

Please note that this document will require your review and attention. Your facility should ensure that all revisions are incorporated into your quality management system and that affected personnel are trained in the new requirements. Additionally, please evaluate the effectiveness of all training provided and ensure all personnel are competent to perform the required activities. This should be completed prior to the specification's effective date and your next scheduled audit. Please be advised that this new edition will contain changes that will most likely effect your current Quality Management System, including but not limited to:

- Definition and ratings for Service Rig masts,
- Ice loading,
- Requirements for hydraulic cylinders used in mast and substructure erection,
- Processes requiring validation,
- Purchasing Guidelines,
- Requirement for use of latest version of AWS welding code,
- Clarifications and editorial corrections to the 3rd edition

In order to assist you with the implementation of any new requirements, please click on the following link to purchase the new specification: <http://www.techstreet.com/apigate.html>

We thank you for your continued interest and support.