Date of Issue: November 2023  

Addendum 2

Table 5: The table shall be replaced with the following:

Table 5—FAT Requirements

<table>
<thead>
<tr>
<th>Test Type</th>
<th>Complete RCD Assembly</th>
<th>Subcomponents</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Passive RCD System</td>
<td>Active RCD System</td>
</tr>
<tr>
<td>Drift test</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Hydrostatic body/shell test</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Rotating torque test</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Hydraulc operating chamber test</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Low pressure closed test</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>High pressure closed test</td>
<td>Yes</td>
<td>Yes</td>
</tr>
</tbody>
</table>

a The use of packing elements or test plug(s) in these FAT tests shall be at the discretion of the RCD manufacturer.
b Test shall be conducted if the design includes a rotating component(s).
c Test shall be conducted if the design includes a hydraulic operating chamber(s).
d If the previous tests do not adequately address all pressure containing and load bearing members of an assembled unit, then the test shall be conducted.

3.1.6: The term and definition shall be changed as indicated by the highlighting:

3.1.6 bore through the sealing assembly
Minimum inside diameter through the sealing assembly.

3.1.31: The definition shall be changed as indicated by the highlighting:

3.1.31 pressure-containing part(s) or member(s)
Parts exposed to wellbore fluids whose failure to function as intended would result in a release of wellbore fluid to the environment.

Examples: bodies, sealing assemblies.

4.7.4.7.2: Item 1) shall be changed as indicated by the highlighting:

1) Install the RCD (with only the active element and sealing assembly installed) on the test stump.
7.6.3.1.1: Item 2) shall be changed as indicated by the highlighting:

2) Drift mandrel diameter shall be 0.020 in. to 0.030 in. (0.51 mm to 0.76 mm) less than the manufacturer’s specified size designation of the bore of the sealing assembly and RCD body.

C.2: The section shall be changed as indicated by the highlighting:

The size designation consists of the vertical bore through the body, the bore through the sealing assembly, and the size of top, outlet, and bottom flanges.