ADDENDUM 1

Page 4, 3.1 Terms and Definitions, replace two definitions:

3.1.1 assembler/manufacturer
An organization that performs assembly as defined in 3.1.2 and conforms to the requirements of Section 14.

NOTE The terms assembler and manufacturer are used interchangeably throughout this document and are considered to be equivalent.

3.1.2 assembly
The association of multiple parts/components into a finished product, including as a minimum, installation of all pressure-containing parts and pressure-controlling parts needed to ensure conformance to applicable pressure testing requirements.

Page 16, 5.9 Drains and Table 2, revise to read:

5.9 Drains
Drain connections shall be drilled and threaded. The purchaser may specify other types of drain connections, such as welded or flanged.

Caution—Threaded connections can be susceptible to crevice corrosion.

Tapered threads shall be capable of providing a seal and comply with ASME B1.20.1.

If parallel threads are used, the connection shall have a head section for trapping and retaining a sealing member suitable for the specified valve service. Parallel threads shall comply with ASME B1.20.1 or ISO 228-1.

Sizes shall be in accordance with Table 2.

<table>
<thead>
<tr>
<th>Nominal Size of Valve</th>
<th>Minimum Pipe Thread/Pipe Size</th>
<th>NPS</th>
<th>DN</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2 to 1 1/2</td>
<td>1/4 (8)</td>
<td>15</td>
<td>40</td>
</tr>
<tr>
<td>2 to 8</td>
<td>1/2 (15)</td>
<td>50</td>
<td>200</td>
</tr>
<tr>
<td>&gt;8</td>
<td>1 (25)</td>
<td>&gt;200</td>
<td></td>
</tr>
</tbody>
</table>
6.10 Heat-treating Equipment Qualification

Heat treating of pressure-containing and pressure-controlling parts and associated TCs shall be performed with “production-type” equipment conforming to requirements specified by the manufacturer. “Production-type” heat-treating equipment shall be recognized as equipment that is routinely used to process production parts.

All heat treatment for mechanical properties shall be performed using furnaces that are calibrated in conformance with Annex F. Post-weld heat treatment (PWHT) shall be performed with heat-treat equipment conforming to requirements specified by the manufacturer.

Furnaces shall be calibrated and surveyed per 8.2.5.

8.1 NDE Requirements

NDE requirements shall conform to Annex G when specified by the purchaser. Additionally, final surface (MT and PT) and ultrasonic (UT) NDE activities shall be conducted after final heat treatment or post-weld heat treatment. Final radiography (RT) NDE activities shall be conducted after final heat treatment, unless otherwise agreed.

(delete last paragraph)

11 Marking, delete the following paragraph:

The nameplate minimum letter size shall be 0.125 in. (3 mm) on valves sizes NPS 2 (DN 50) and larger. For all valves NPS 1.5 in (DN 38) and smaller, the nameplate letter size shall be per the manufacturer’s standard.