

Addendum 2  
March 2006

EFFECTIVE DATE: SEPTEMBER 2006

# **Specification for Rotary Drill Stem Elements**

API SPECIFICATION 7  
FORTIETH EDITION, NOVEMBER 2001

EFFECTIVE DATE: MARCH 2002



## Addendum 2 to Specification for Rotary Drill Stem Elements

*The below listed products are removed from Spec 7 and will now be covered in API Specification 7-1/ISO 10424-1, "Rotary Drill Stem Elements". Tool Joints, Rotary Shouldered Connections, and Gauging will remain in Spec 7.*

*Remove the following sections.*

### **4 UPPER AND LOWER KELLY VALVES**

### **5 SQUARE AND HEXAGON KELLYS**

### **7 DRILL-STEM SUBS**

### **8 DRILL COLLARS**

(Move section 8.1.5 Connection Stress Relief Features to 10.4 and retain Figure 17 and Table 16.)

### **9 DRILLING AND CORING BITS**

*Remove the following tables from Appendix M—Metric Tables.*

Metric Table 2—Square Kellys  
Metric Table 3—Hexagonal Kellys  
Metric Table 4—Kelly Sleeve Gauge  
Metric Table 12—Float Valv Recess In Bit Subs  
Metric Table 13—Drill Collars





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