Specification for Rotary Drill Stem Elements
Addendum 2 to Specification for Rotary Drill Stem Elements

The below listed products are removed from Spec 7 and will now be covered in API Specification 7-1/ISO 10424-1, “Rotary Drill Stem Elements”. Tool Joints, Rotary Shouldered Connections, and Gauging will remain in Spec 7.

Remove the following sections.

4  UPPER AND LOWER KELLY VALVES
5  SQUARE AND HEXAGON KELLYS
7  DRILL-STEM SUBS
8  DRILL COLLARS

(Move section 8.1.5 Connection Stress Relief Features to 10.4 and retain Figure 17 and Table 16.)

9  DRILLING AND CORING BITS

Remove the following tables from Appendix M—Metric Tables.

Metric Table 2—Square Kellys
Metric Table 3—Hexagonal Kellys
Metric Table 4—Kelly Sleeve Gauge
Metric Table 12—Float Valv Recess In Bit Subs
Metric Table 13—Drill Collars