

POWERING PAST IMPOSSIBLE

- AMERICAN PETROLEUM INSTITUTE -

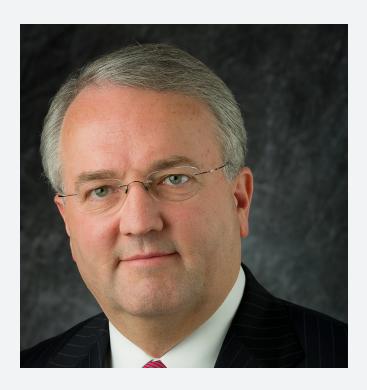




Table of Contents

Jack Gerard	∠
THE TOP FIVE: How Natural Gas and Oil are Powering Past Impossible	6
POWERING INNOVATION SPOTLIGHT: Innovation is Revolutionizing	
the OilfieldInnovating to Meet Challenges	10
Today and Tomorrow	12
SPOTLIGHT: Technology and Innovation Foster Safety and Integrity	22
POWERING ENVIRONMENTAL PROGRESS	24
SPOTLIGHT: The High-Tech Approach	20
to Environmental Stewardship Positive Change Through Leadership,	26
Technology	26
SPOTLIGHT: Pursuing Environmental Performance with Passion	
POWERING THE ECONOMY	
SPOTLIGHT: The Opportunity for a Career	52
and Prosperity	36
Fueling Growth and Opportunity	
POWERING MANUFACTURING	46
SPOTLIGHT: Energy for Quality of Life	
Creating Products of Everyday Life	50
POWERING COMMUNITIES	54
SPOTLIGHT: Working Together and Keeping Our	
Communities Safe	
Strengthening the Places We Call Home	5
POLICY FOCUS: Sustaining Our Ability	6
to Power Past Impossible	62
Conclusion	7

Message from API President and CEO Jack Gerard



NATURAL GAS AND OIL DRIVE THE U.S. AND WORLD ECONOMIES, AND ENERGY ANALYSTS PROJECT THEY WILL CONTINUE IN THAT LEADING ROLE FOR DECADES TO COME.

As the world's leading producer and refiner of natural gas and oil, the United States is strongly positioned to meet its energy needs today and tomorrow, making our country more secure in the world and increasing opportunity as we power past seemingly impossible challenges. We're committed as an industry to ensuring reliable supplies of energy so the nation remains strong today and as we help build a better future.

Energy from abundant natural gas and oil is catalytic - in Americans' daily lives and also in turning society's highest aspirations into reality. API's State of American Energy report, "Powering Past Impossible," shows industry's use of advanced technologies and innovation

to produce the energy that improves lives and grows the economy while simultaneously advancing environmental goals. It also illustrates various ways our companies strengthen and engage with communities to make them better places to live.

Each section of the report includes "Spotlight" features on individuals and technologies, showing real examples of energy and our industry "Powering Past Impossible." You'll see innovative products made from natural gas and oil that make a difference in the lives of Bergan, a retired U.S. Army combat veteran, and Jimmie, a first-responder with a smalltown fire department. You'll meet industry professionals who work every day to support domestic energy production: Eric, a supervisor of a high-tech hydraulic fracturing control room; Leslie, a manager focused on the safety and integrity of modern pipeline systems; Colleen and Lola, environmental experts who ensure that our operations protect the land, air and water; and Carmen, who represents industry's terrific opportunities for career-minded young Americans.

The future belongs to innovators, and our industry's history is filled with examples of innovating to meet challenges. Each era has improved productivity and safety - so much so that today's natural gas and oil business would be mostly unrecognizable to the rugged souls who first struck oil at places like Titusville in Pennsylvania and Spindletop in Texas. Then, success was mostly determined by grit and blind luck. In this new century, advanced technologies and operational innovations launched an American energy renaissance, accessing new natural gas finds and expanding oil production from reserves that once were unavailable. Credit for this growth belongs to the millions of women and men who ensure that American energy is produced, refined and delivered every day, safely and reliably - because being a good neighbor is at the heart of our industry's operating responsibly.

Toward that goal, let me call special attention to the report's mention of The Environmental Partnership, a new industry-led initiative created to help natural gas and oil companies work together to continuously improve environmental performance. It's a landmark collaboration that's initially focused on further reducing emissions from natural gas and oil production – yet is designed to take on additional environmental objectives in the future. The partnership is one example of industry taking the lead on the environment – coming together to make measurable progress that will benefit all Americans.

As our companies look to the future, there's tremendous opportunity to strengthen our industry by building a workforce that better reflects America's increasing diversity. Industry needs the skill sets, values and life experiences of Americans from all regions, races and genders to meet the nation's energy challenges to come, and we're working toward that by supporting education initiatives and fostering an interest in STEM fields, so that students might someday become a part of our growing workforce.

Let me close by saying that energy is a nonpartisan issue. Secure, affordable energy is fundamental to American life, prosperity and security, and as such it rises above politics as usual. Sound policies, such as those outlined near the end of this report, will help ensure that the reliable energy Americans count on will be available now and in the future.

Energy makes America strong, and our country grows stronger when the nation is resolved to harness its vast energy reserves to meet seemingly impossible challenges. America's natural gas and oil industry stands ready to act on that national resolve, to secure a bright future for all of us.

The Top Five: How Natural Gas & Oil are Powering Past Impossible

Powering past impossible – **that's what natural** gas and oil help Americans do every day. They are the leading fuels for our modern economy, and they furnish the molecular building blocks for products that Americans use throughout their day – from smartphones to fabrics to lifesaving pharmaceuticals. They're also essential to technologies and innovations that help solve some of society's greatest challenges. They make us safer and healthier. They provide pathways to a brighter future. Today's natural gas and oil industry is smart, high-tech and is essential to an advancing society.

More than 10.3 million Americans go to work each day at jobs supported by natural gas and

oil. These include men and women who work directly for the industry and people who work indirectly for industry in its long, 50-state supply chain. It also includes induced jobs, which depend in some way on the spending of industry and its employees – everything from grocery stores to clothing retailers to pharmacies and more.

INDUSTRY'S WORKERS ARE COMMITTED TO SAFELY SUPPLYING THE COUNTRY WITH THE ENERGY IT NEEDS FOR COMMERCE, PROSPERITY AND SECURITY.

That's because energy is critical to meeting challenges, both here at home and across the globe. Energy is the difference maker, the power for learning, computing and inventing. It's an essential element to lift entire societies from poverty. Energy lights homes and fuels clean cooking facilities. Products made from natural gas and oil enhance the health of entire communities. Energy-rich and versatile, natural gas and oil make our lives better.

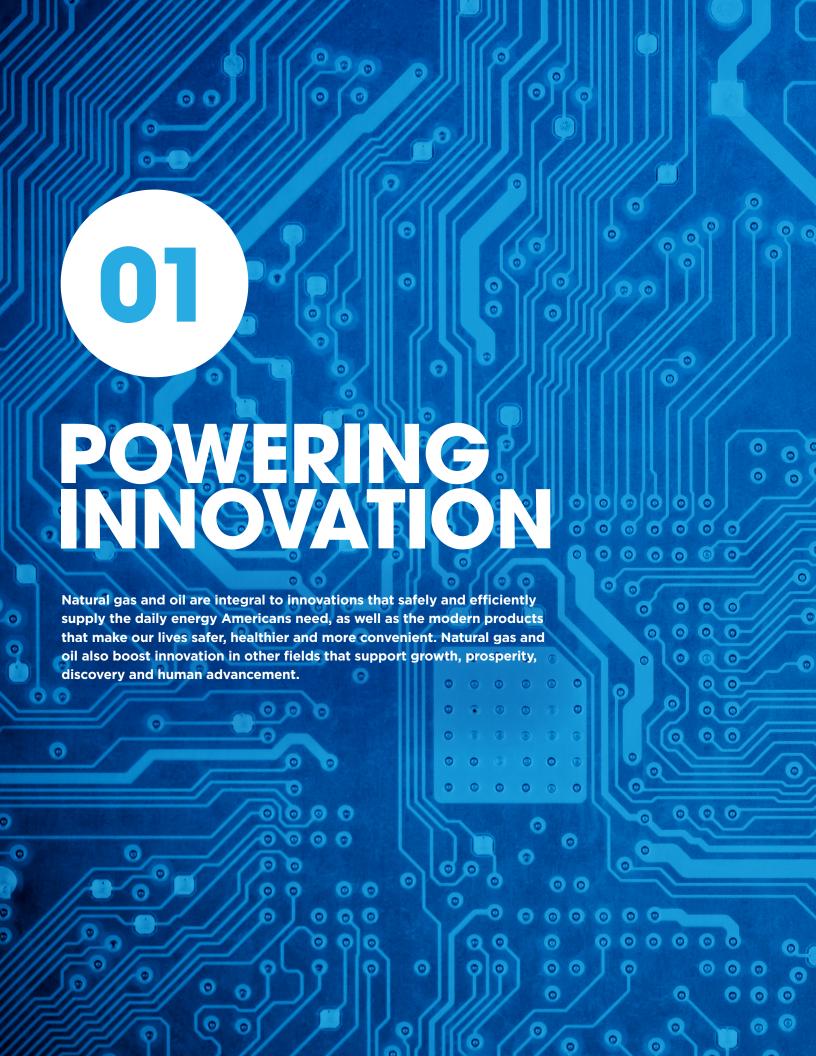
POWERING INNOVATION

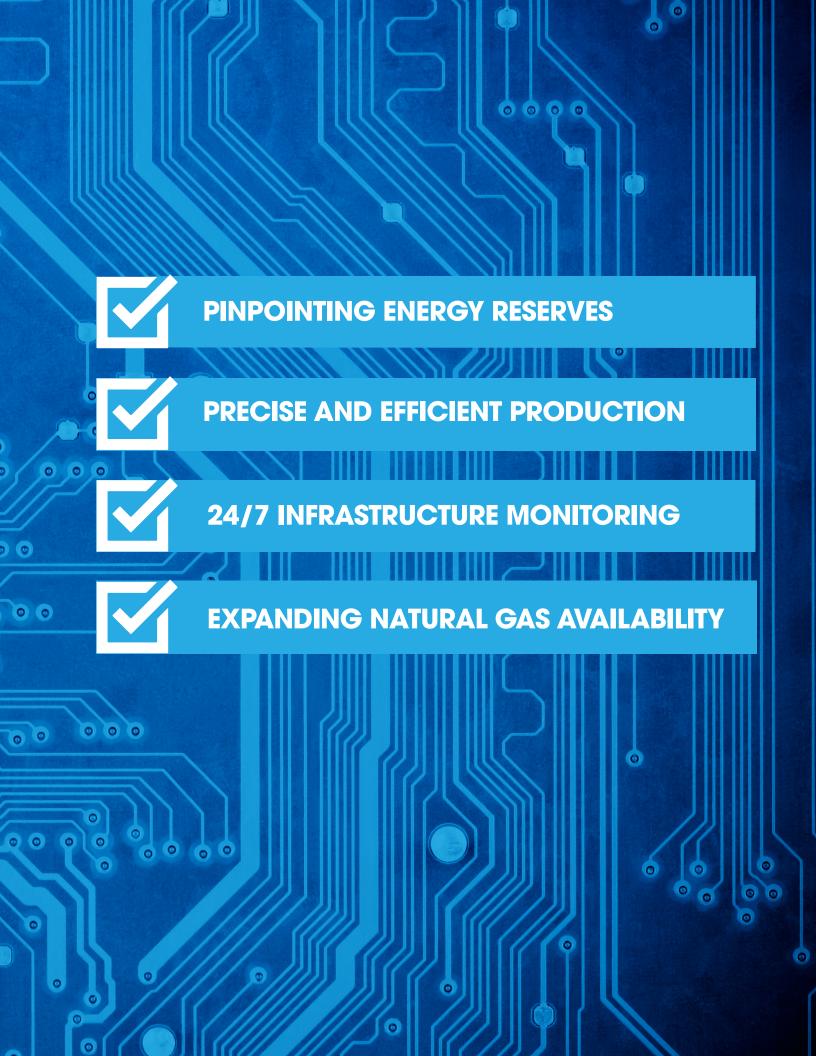
POWERING ENVIRONMENTAL PROGRESS

POWERING THE ECONOMY

POWERING MANUFACTURING

POWERING COMMUNITIES







SPOTLIGHT

INNOVATION IS REVOLUTIONIZING THE OILFIELD

The natural gas and oil industry will long be associated with the hard work of oilfield workers – iconic in their hard hats, coveralls, heavy-duty leather gloves and work boots as they maneuver lengths of steel pipe and perform other tasks on a drilling platform or at a well site.

While those men and women are still there, performing essential on-site functions, today's industry has a high-tech dimension as well, with innovative technologies and computer-assisted data management and analysis playing leading roles in the ongoing quest to safely and responsibly develop the energy the United States needs.

What might surprise the 55 percent of American consumers recently surveyed,¹ who immediately think of roughnecks when they think about industry, is that many industry jobs actually take place inside office buildings, laboratories and research facilities. And many of the men and women wearing hard hats and coveralls at a well site today are highly educated engineers and scientists.

Halliburton is among the many companies pioneering high-tech approaches to energy development. "The historic belief that our industry is slow to adopt technology simply doesn't hold true," says Stephen Ingram, the company's vice president of technology solutions and innovation. "In the last 10 years the industry has been transformed through advances across every aspect of oil and gas development, from advances in the drill rig and in directional drilling technology, to innovations that improve logistics and infrastructure."

Inside a hydraulic fracturing site control room is a great place to see the industry's high-tech nature in action.

Halliburton District Technology Manager Eric Holderby, 31, leads a group of about 90 engineers, chemists and scientists, many of whom work alongside him on the front lines. "Technology supports everything we do," says Eric. "There are a lot of things going on at the well site, and we're monitoring all of it. We can control and make adjustments from right inside these rooms – it's pretty astonishing."

Eric describes his team's work as a continuous learning effort. "Our work has become incredibly data-driven. We collect data on everything and are constantly using it to learn more about our operations. Our industry has a huge impact on everyone's daily lives, so optimizing deliverability is critical. With the data we collect, we've made huge gains in knowledge. That translates to more affordable energy, more efficiently delivered."

These days, Eric is most excited about the company's new Remote Operations Command Center (ROCC) in El Reno, Oklahoma, the largest Halliburton ROCC in North America. "We can see and make changes to jobs that are happening in locations all over the country from this flagship hub," he says. "Five years ago, I wouldn't even have thought this was possible, but this is where we are today."

As Ingram explains, "The industry is transitioning in real-time. We're moving away from old ways of doing business to how we will be doing business in the future."

Fortunately, the labor force is changing, too. "A lot of the people reporting to me are just out of school," Eric says. "And the more we advance technologies, the more we can attract young, talented people who want to be part of innovation. This is not the oilfield days of old."

Innovating to Meet Challenges Today and Tomorrow

THE FUTURE BELONGS TO THE INNOVATORS – PEOPLE AND INDUSTRY SECTORS THAT CAN CREATE AND DEPLOY ADVANCED TECHNOLOGIES, SYSTEMS AND PROCESSES TO MEET THE CHALLENGES OF TOMORROW.

The men and women of the natural gas and oil industry are innovators, with a history of taking unique and technology-driven approaches to problem solving in the energy space. We innovate to bring energy to Americans safely and efficiently, recognizing that energy is essential to Americans' security and the foundation of individual opportunity and well-being. We also support the innovation of others, supplying fuels, products and the chemical building blocks needed to foster growth, prosperity, discovery and human development.

Innovation is at the heart of what we do: finding and producing natural gas and oil. Innovation spurs safe operations, and it allows us to increasingly minimize our environmental footprint.

From Edwin Drake's first oil well in Pennsylvania in 1859² to today's advanced, computer-assisted technologies that leverage data analysis and science for precision in exploration and production, the natural gas and oil industry has come far by meeting challenges through innovation.

Innovation is apparent in virtually every step of natural gas and oil development.

We innovate to better locate and develop natural gas and oil reserves thousands of feet below the earth's surface and tens of thousands of feet below the ocean floor. With cutting-edge imaging technologies, knowledge of petrophysics and the use of algorithmic data analysis, operators can understand where to explore in a given geologic profile. And, thanks to the technical ability to drill horizontally for thousands of feet in any direction from a single vertical shaft, our surface footprint is smaller, and there's greater production and cost efficiency with each well.

There's innovation once the well is developed, with portable control rooms that resemble those at NASA, managing hydraulic fracturing to safely release natural gas and oil molecules from tight-rock formations – uneconomic just a decade or so ago. More energy is being developed from each natural gas and oil reserve through advancements in hydraulic fracturing, sand volume, spacing, lateral placements and enhanced recovery technologies. With fiber optics and other technologies, operators can monitor and manage downhole activity, including the process of completing a drilled well to start the flow of natural gas and oil.

AMERICA'S ENERGY RENAISSANCE, WHICH HAS MADE OUR COUNTRY THE WORLD'S LEADING NATURAL GAS AND OIL PRODUCER, IS DRIVEN BY TECHNOLOGY AND INNOVATION.



Innovation also is embedded in safety – for workers and the surrounding environment. Breakthrough, "smart" technologies are used to identify potential problems before an incident occurs and protect pipelines from threats such as corrosion. Innovative processes allow pipelines to cross well beneath river bottoms without disturbing the river or surrounding environment. Technology is helping reduce the emission of greenhouse gases, such as methane, through state-of-the-art leak detection and advanced equipment designs.

Natural gas and oil also fuel innovation in other fields. These include science, medicine, health care, communications technology, transportation and the arts, and they serve as the chemical building blocks for countless products. Natural gas and oil play these essential roles because they're abundant, reliable, versatile and packed with energy content. Other energy sources don't have the adaptability and usefulness of natural gas and oil when it comes to supporting innovation from routine items like moisture-wicking clothing to high-tech, 14-layer space suits astronauts may one day wear on Mars. Natural gas and oil provide manufacturers with the chemical feedstocks to support drone technology, development of exoskeleton suits, robots and more.

Our companies are even investing in enhancing other energy sources, such as solar, wind and advanced biofuels, including those made from algae and cellulosic sugars.³ All of these are in addition to thousands of consumer products Americans use every single day.

Past and current natural gas and oil innovation set the foundation and shape the mindset for future innovation – for technologies on the drawing board as well as those that are just a glimmer in the mind of an industry scientist, geologist or engineer. We innovate and develop technologies for the future because it's our history and mindset.

"[I]n a free society solutions are eventually found. And in the long run, the new developments leave us better off than if the problems had not arisen."

Academic Julian Simon

The next few pages describe just some of the innovations industry uses to make energy exploration more precise and production more efficient, which enhance environmental performance.

Innovation From Start to Finish

ACROSS THE INDUSTRY, INNOVATION IS LEADING THE WAY.

The technologies that follow are used by companies across the industry for safety, better and more efficient production, energy management and delivery, refining, and power generation and storage. Efficiency and safety protect workers and the environment, and help manage production costs.

Safety

MONITORING

Continuous, simultaneous management of multiple drilling rigs from centralized support centers helps ensure safe and efficient operations in real time.⁴



VIRTUAL REALITY

Individual sites and service companies are using virtual reality tools to train plant crew members. This gives new employees, or those in need of a quick indoor refresher course, the opportunity to walk a refinery and learn about its processes without ever getting their boots dirty.

Technology

BIG DATA

Data analytics increasingly guide industry operations, from exploration and development to transportation to refining. Operators can crunch data to determine the safest, most productive ways to develop, transport and process natural gas and oil. Companies analyze data from their operations to streamline processes and make the best tactical decisions possible.⁵





INDUSTRIAL INTERNET OF THINGS (IIoT)

IloT-enabled facilities have transformed for the future. For example, refiners can monitor data closer to its source, coordinating maintenance and connecting workers. Companies carefully manage access to IloT control systems and infrastructure, working with security firms to protect data integrity and process controls.⁶

DRONES

Drones and robots can make it easier to access difficult or remote operational areas to analyze equipment integrity, collect data and provide situational awareness with less risk to personnel. At refineries, for example, drones may be used to analyze gases and to check the integrity of the stack itself, reducing the need for interruptions to operations.



Exploration & Production

GEOPHONES

Listening devices at the surface and down the well help locate the origin of fractures in reservoir rock, to help plot the location of petroleum reserves, increasing production efficiency.⁷

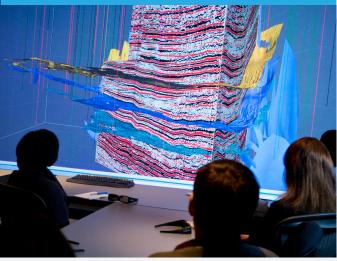


MACHINE LEARNING

The most effective drilling locations may be predicted using physics and a technology known as machine learning. An algorithm also can help guide drilling, while multivariate statistical models can predict sweet spots in geologic formations.⁸

ADVANCED SEISMIC IMAGING

Sound waves and processing technologies, inversion modeling and imaging algorithms help map subsurface conditions – onshore and offshore – to provide greater certainty in exploration and production and minimize the surface footprint.⁹





FIBER OPTICS

Temporary fiber optic cables can be put inside a well to collect a variety of data and allow operators to observe the well's performance in real time. Permanent fiber optics help measure production flow and the effectiveness of well completions work.¹⁰

PRESERVING WATER

A number of strategies have the same goal – using less fresh water for hydraulic fracturing operations. Some companies use brackish water or wastewater, while others have invested in filtration and other processes to reuse water that is produced during well completion. These processes save water and reduce the number of trucks needed to haul in water for operations.¹¹



HORIZONTAL WELL TECHNOLOGY

From a single vertical well, multiple horizontal wells can be developed, limiting the surface footprint. These laterals allow more efficient natural gas or oil recovery in energy-bearing strata, or the use of enhanced recovery methods, such as steam, to maximize production, especially in heavy oil plays.¹²

PETROPHYSICS

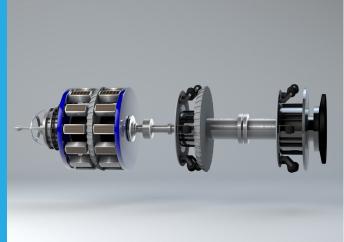
Through the use of sound waves, engineers can understand the physics of rocks and predict how much natural gas and/or oil may be produced.¹³



Delivery & Transportation

'SMART PIG' TECHNOLOGY

Diagnostic tools traveling inside pipelines scan the walls with technologies similar to an ultrasound or MRI¹⁴ to locate even microscopic cracks. They're part of the reason operators are able to prevent incidents before they occur.



PIPELINE STEEL

Industry uses specially advanced equipment and state-of-the-art processes to design and construct pipelines with the highest grade of steel, with strengths typically ranging from 70,000 to 80,000 pounds per square inch (psi). Armored tanks and personnel carriers use grades of steel in the range of 36,000 to 50,000 psi.¹⁵

INNOVATIVE LEAK DETECTION

From infrared cameras to fiber optic cables installed alongside a pipeline, operators are employing new technologies and techniques allowing for 24/7 monitoring, ensuring if a leak does occur it can be quickly identified and potential impacts mitigated.¹⁶



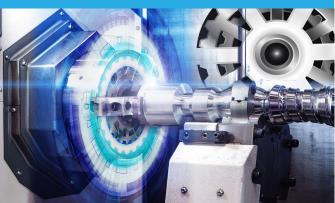


FACILITY INSPECTIONS

Focused on preventative maintenance, operators are using robotic crawlers to scan and detect features in facility pipelines that are smaller diameter and have multiple bends.

DIRECTIONAL TUNNELING

Operators often use steerable, trenchless tunneling to lay pipeline under a river or road without affecting the surface. Directional tunneling reduces the surface construction footprint and decreases the possibility of erosion.



SHIP OPTIMIZATION

To meet new global standards, ships today use low-sulfur fuel types, including diesel, liquefied natural gas, methanol, ethanol and biofuels, among others. As the fuel industry expands, commercial economics, infrastructure and availability are the key factors that will continue to drive innovations in global shipping.¹⁷

ENHANCED TANK CAR STANDARDS

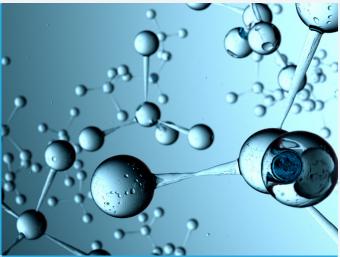
Working with rail tank car builders and railroads, industry has sought improved designs and effective standards – including thicker steel, enhanced thermal protection, extra shielding at the car's ends and improved pressure release valves. These make shipping crude by rail, already with a 99.999 percent safety record, even safer.¹⁸



Refining & Processing

CARBON CAPTURE

Technologies are being developed to capture carbon dioxide from power plants and factories, helping to reduce CO₂ emissions and potentially making natural gas-fueled electricity generation even cleaner.¹⁹



ADVANCED PROCESS CONTROLS

Refined products must be consistent in availability, cost and quality, yet raw materials and market conditions constantly change. Refiners continuously analyze each process unit - from distillation columns to hydrocrackers to naphtha processing units. Specially designed online processing control technologies help maintain safe and steady operations, optimizing production.

IMPROVING ENERGY EFFICIENCY

Companies are investing in technologies that help improve air quality by reducing refinery energy consumption. A good example is on-site cogeneration plants that recover a refinery's waste heat from one process and use that to power another process.^{20, 21}



Power & Storage

POWER GENERATION

Natural gas to generate power, combined heat and power, microturbines and natural gas direct carbon fuel cells are examples of innovation bringing the benefits of natural gas to homes and businesses.²²



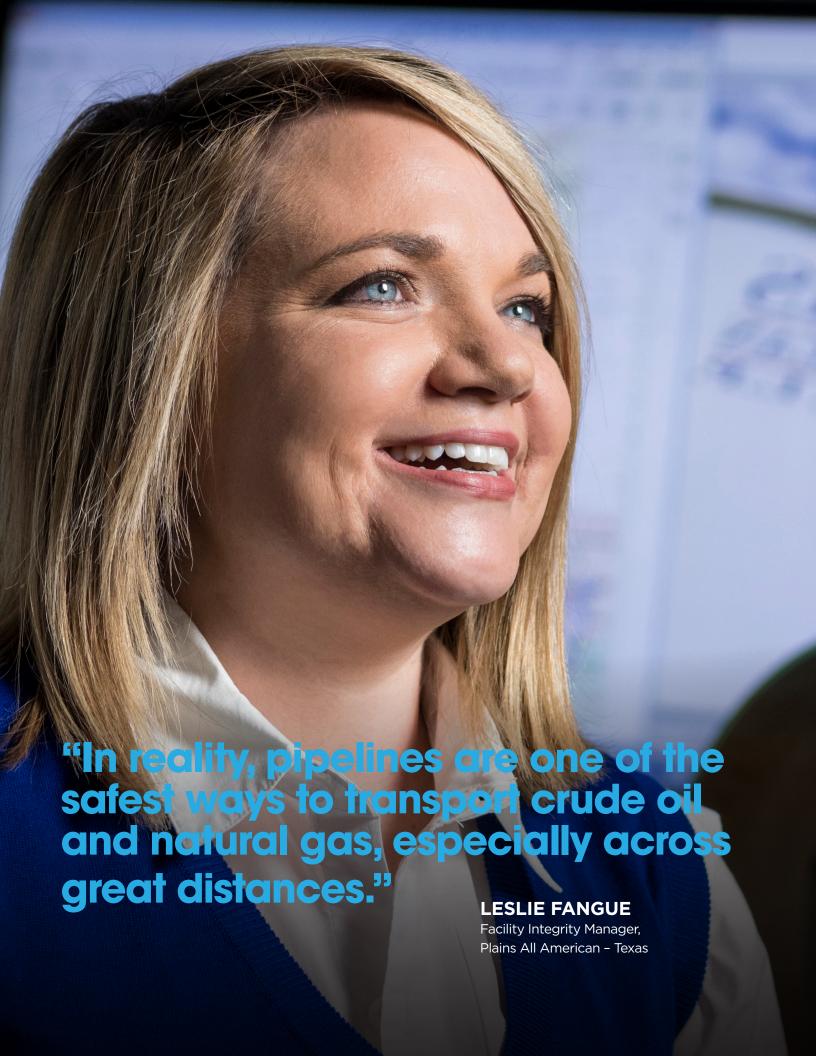
FLOATING STORAGE AND REGASIFICATION UNITS

Vessels that can store, transport and return liquefied natural gas to a gaseous state right onboard help make natural gas available to more markets around the world.²³

ADVANCED POWER SUPPLY

Fuel cells provide critical energy backup for many large facilities, and they can provide primary energy for remote locations. Fuel cell technology generates electricity from hydrogen while emitting nothing but water.²⁴





SPOTLIGHT

TECHNOLOGY AND INNOVATION FOSTER SAFETY AND INTEGRITY

The U.S. pipeline industry safely and reliably operates hundreds of thousands of miles of delivery infrastructure across the country – bringing petroleum and petroleum products from production areas to refineries to consumers and manufacturers – thanks to a specially trained workforce that's aided by continually advancing technology and innovation. It's an equation that has produced a 99.999 percent transportation safety record.²⁵

Plains All American owns and operates 20,000 miles of North American pipelines, transporting crude oil, natural gas, natural gas liquids and the finished products that go into an endless list of items Americans count on every day. Pipeline integrity managers like Plains' Leslie Fangue work to ensure that everything flows as planned. Leslie and her counterparts throughout the industry analyze operations and complex data gathered from inspections to identify and address anything that could affect a pipeline's health as quickly as possible.

"I really connected with the idea of integrity, which is all about keeping the oil and gas inside the pipes, where it belongs," explains Leslie, who was drawn into the midstream integrity specialty during a college internship on her way to a civil engineering degree. "I get to be directly involved with solving problems and managing risks that protect people and the environment. I feel like I'm doing the right thing every day."

Like roads, bridges and all other kinds of infrastructure, pipelines may change over time. Pipeline facilities include an assortment of components such as pumps, sumps, compressors, meters, tanks and station piping – each of which is inspected using different technologies and techniques.

For example, station pipes can be inspected using a technology called guided wave. This involves strapping a tool affixed to a collar around a section of pipe and using ultrasonic waves to detect changes in wall thickness – up to 30 feet in either direction. As the ultrasonic waves travel down the pipe, anomalies are detected, allowing operators to know where to make repairs.

For decades, mainline pipelines have been inspected using in-line tools known as "pigs," so-called because of the squealing sound they make when moving through pipe. Today, "smart pigs" fitted with an array of high-tech sensors can detect conditions that could affect pipeline integrity, such as metal loss, changes in wall thickness, dents, gouges and cracking. Using onboard GPS, they can identify the location of each anomaly and tag it so that crews can quickly find the right spot for further analysis and repairs.

"Across the entire industry, we're always working for continuous improvement," Leslie says.
"[P]ipelines are one of the safest ways to transport crude oil and natural gas, especially across great distances ... API has a Pipeline Integrity Group that gives us a great forum for sharing best practices, improving industry standards and making sure all operators are on board. Most companies like ours are working hard to go above and beyond regulatory requirements."

As the 99.999 percent safety statistic shows, they're doing an excellent job²⁶ – aided by innovative uses of technology and a commitment to safety.







SPOTLIGHT

THE HIGH-TECH APPROACH TO ENVIRONMENTAL STEWARDSHIP

Today's natural gas and oil companies are committed to safely developing the energy Americans use every day while also protecting the environment. Colleen Faber is on the front lines of that commitment.

A health, safety and environment senior staff representative for Anadarko Petroleum, Colleen and environmental professionals like her at other companies across the natural gas and oil industry work to ensure that industry's environmental progress continues – built on technology, innovation and ever-improving industry standards and best practices.

Colleen has a degree in agronomy from Montana State University, and she has dedicated her career to safe land use and environmental stewardship. Since she began working at Anadarko in 2004, industry has come a long way.

Engineering innovations like directional drilling are game changers in industry's effort to limit its environmental impacts. "A single horizontal well can take the place of 10 vertical wells," Colleen says. "This means less air emissions, less water usage and disposal, and a much smaller surface footprint to produce just as much oil and natural gas."

Technology and data are also integral across every aspect of oil and natural gas development. "Before any kind of development begins we use geographic information systems data to vet locations, so we can evaluate risks and make the best possible selection," she says. "Once we pick a location, we do extensive monitoring at the surface to understand the vegetation and soil, so we know exactly how to restore the land once it's time to shrink our footprint."

It takes about four to eight weeks to set up

and perform a horizontal drilling and fracking operation. Once these activities are completed and the wells are flowing, the heavy equipment is removed and the land around the site pad is restored to its former state. All that remains on the pad are the well heads, valves, flow lines and storage tanks, which take up a fraction of the site's original footprint.

"Improved practices during drilling and fracking make a significant difference," she says.
"By using surface pipelines to bring in water during drilling and fracking, along with remote telemetry that lets us monitor everything happening at the well sites without having to make daily visits, we've made huge reductions in vehicle traffic. This makes our operations safer and better for the environment, for wildlife and for communities."

While oil and gas companies are busy developing energy from natural resources, they're also partnering with universities and other facilities to support research and development that continues to move the industry's environmental progress forward.

"Anadarko was the University of Wyoming's Research Partner of the Year in 2015," Colleen says with pride. "Investing in engineering innovations and new technologies is a win-win proposition. We may spend more up-front, but any reduction in our impacts is as good for the industry as it is for the environment, for our communities, and for our own families."

Positive Change Through Leadership, Technology

PROTECTING THE ENVIRONMENT IS A CORE INDUSTRY VALUE.

The communities in which our companies operate expect that we will work to protect the air and water, that we will strive for the smallest possible footprint and that we will carefully restore areas when work is completed. Environmental stewardship is essential to sound corporate conduct. We're committed to safely and responsibly supplying Americans with the energy they use every day because they're our neighbors, and these are our communities, too.

Our industry invests in ongoing research into new technologies and other practices for cleaner, more efficient operations. Government data show this commitment has worked. Greenhouse gases have been greatly reduced, cleaner-burning fuels have helped improve air quality and our stewardship of valuable resources, such as water and surface spaces, has grown.

In our latest commitment to environmental performance, we launched The Environmental Partnership, whose participants will work together to further reduce emissions from natural gas development. The partnership also is designed to identify additional opportunities for action on other environmental issues in the future.

Bottom line: The natural gas and oil industry will continue advancing environmental performance through innovative research, technology and operational practices.

Reduced CO₂ Emissions From Power Generation

Since 2005, carbon dioxide emissions from power generation have decreased 25 percent.²⁷

CO₂
EMISSIONS
DOWN

25%



- By 2030, power plant CO₂ emissions could drop as much as 30 percent from 2005 levels²⁸
- Fuel switching to natural gas is responsible for the majority of power plant emissions reductions
- CO₂ emissions from energy use across the entire economy are at the lowest levels in nearly 25 years²⁹

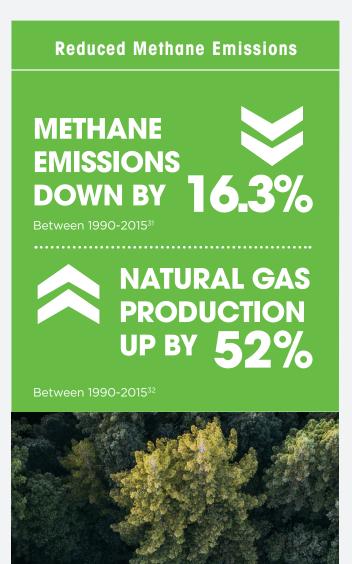
REDUCING EMISSIONS

Greater use of clean, reliable, affordable natural gas is driving significant environmental improvements. The United States is leading the world in ${\rm CO_2}$ emissions reductions because of abundant domestic natural gas and its use across our economy.

Growing use of natural gas as a fuel for electricity generation has helped lower emissions of carbon dioxide from the power sector to their lowest point in nearly three decades. By 2030, these emissions could drop as much as 30 percent from 2005 levels, primarily as a result of continued fuel switching to natural gas for generating power.³⁰

Natural gas is also the essential partner to intermittent renewable energy sources, providing reliable fuel for power generation when the other power sources are unavailable. At the same time, natural gas goes into the production of wind turbine blades and photovoltaic cells – meaning that as more renewable power generation comes online, natural gas' role will grow, too.

Industry continues to reduce its own emissions. While natural gas production rose nearly 52 percent between 1990 and 2015, emissions of methane from that production declined 16.3 percent. This is primarily because of industry investments in better, more efficient equipment, leak detection measures and other mitigating technologies.



PARTNERING TODAY AND TOMORROW

Industry Environmental Leadership

The Environmental Partnership's mission is continuous improvement of the natural gas and oil industry's environmental performance. Program highlights:

- 27 participating companies, and growing
- **Reducing** methane and other emissions from onshore natural gas production
- Incorporating new technology and best practices
- Reporting and tracking progress
- Sharing data and knowledge



"We have been able to produce more natural gas while also lowering emissions. But rather than rest on these accomplishments, this industry is seeking to build on them. The Environmental Partnership will help America's natural gas and oil industry share goals, technologies and best practices that will make our environmental performance even stronger."

Mark Berg.

Pioneer Natural Resources

The Environmental Partnership is industry's voluntary commitment to continuous improvement in environmental performance, with its first initiative focused on taking actions to reduce emissions associated with natural gas and oil production.

Initially, participating companies are focused on reducing methane emissions from onshore natural gas operations, because EPA identified these operations as a leading source of those emissions.

The foundational principles of the partnership include, first, a commitment to take action and to put technology and innovation to work to further cut methane emissions. Second, participants have agreed to share scientific data, to learn together and to expand what is known about emissions and effective emissions-cutting technologies and programs. The third founding principle, underlying the other two, is collaboration, a commitment to create a united industry effort to achieve emissions reduction goals.

The broader goal is steady environmental progress, which is why participants are committed to annual reporting, which will track that progress and help guide the program in the future. The partnership is adaptable, so that cooperation to reduce emissions may help tackle other important issues in the years ahead.

ENVIRONMENTAL INVESTMENTS

Industry's commitment to the environment is backed by hundreds of billions in investments in technologies to reduce emissions during production, to improve air quality at refineries, to support ongoing environmental research and development and to make cleaner fuels for U.S. cars and trucks.³³

Cleaner fuels used in today's more efficient vehicles are helping reduce pollutants in tailpipe emissions. Overall, new cars, trucks, SUVs and heavy-duty trucks and buses run about 99 percent cleaner than models produced in 1970, according to EPA.³⁴ These helped reduce U.S. air pollution by 73 percent between 1970 and 2016, even as vehicle miles traveled increased 190 percent and the economy grew 253 percent.³⁵

The industry also is researching zero- and low-carbon technologies in support of substitute and less carbon-intensive fuels and other energy technologies. Investments totaled nearly \$90 billion from 2000 to 2014 – almost as much as the rest of U.S.-based private industries combined. Our companies are investing in wind, solar, biofuels, geothermal and landfill digester gas. Since 2000, the industry accounted for \$1 out of every \$6 spent on non-hydrocarbon technologies.³⁶

Environmental Enhancements



Between 1990 and 2016, industry invested more than \$339 billion on environmental enhancements.³⁷

- Improved environmental performance:
 Fuels, operations, facilities
- Focus: Technologies, research & development \$1,045 for every person in U.S.³⁸
- Includes \$166 billion spent by U.S. refiners³⁹

IMPROVING OUR STEWARDSHIP

Our industry is meeting the country's energy needs while minimizing our environmental footprint. U.S. natural gas production reached an all-time high in 2015 - more than 27 trillion cubic feet⁴⁰ - while crude oil production reached 3.4 billion barrels, output not seen in more than four and a half decades.⁴¹ At the same time, new technologies and more efficient operational practices shrank industry's surface presence and reduced its use of freshwater. In 2015, nearly 77 percent of the most prolific U.S. wells - those producing more than 400 barrels of oil per day - were horizontally drilled, according to the U.S. Energy Information Administration (EIA)42 meaning that multiple laterals can go out from a single vertical well, reducing the surface footprint by as much as 90 percent.⁴³

Meanwhile, new innovations enable the use and reuse of many kinds of water in operations – including brackish water, produced water and municipal water of varying qualities. These uses, along with advances in hydraulic fracturing fluid chemistry and treatment, cut freshwater requirements, reducing truck volumes, associated noise and road wear and tear.

This is a smart, maintainable water use and reuse cycle that can be repeated during natural gas and oil production.⁴⁴ In Pennsylvania, for example, industry now recycles more than 90 percent of the wastewater produced from exploration and production activities.⁴⁵ Accomplishments like this are becoming increasingly common – as is the repurposing of treated produced water for additional beneficial uses, such as in cooling towers at power plants and in range land restoration.⁴⁶



SPOTLIGHT

PURSUING ENVIRONMENTAL PERFORMANCE WITH PASSION

As an Environmental Engineer at Phillips 66's Los Angeles Refinery, Lola Owolabi is an expert on air – clean air and keeping it that way. She manages compliance under the refinery's Title V operating permit, as well as the facility's flares program. Both roles help ensure that the refinery's air emissions are within or well below regulatory levels.

"I'm passionate about driving environmental compliance," Lola says. "Right now, my expertise is in air, but my goal is to learn more about water and waste programs. Eventually, I hope to be in a leadership role as an environmental manager."

Lola is one of a number of environmental experts working for natural gas and oil companies. Her zeal for environmental progress reflects the natural gas and oil industry's broader commitment to protecting the air and water by enhancing the environmental performance of operations, products and facilities, such as P66's L.A. refinery.

Born in Nigeria, Lola moved to the United States with her family as a teenager because her parents wanted her and her brother to attend college in the U.S. In 2008, Lola graduated with a chemical engineering degree and started working for ConocoPhillips. When the company split its upstream and downstream operations in 2011, Lola stayed with its downstream side, now known as Phillips 66. She has since parlayed her interest in environmental stewardship into a master's degree in environmental engineering, which she completed in 2014.

For Lola, the best part of her job is feeling like a valuable part of a team that's making a difference. "I like knowing my contributions matter," she says.

"For instance, we recently needed to make repairs to a roof ladder on one of our storage tanks, and I was able to successfully petition the Air Quality Management District to let us make the repairs without taking the tank out of service."

It was an important achievement. Taking a storage tank out of service means using degassing equipment – a source of air emissions – and it's a costly process, she says. Her work showed that a major industrial facility like a refinery can conduct important operations and protect the environment in a way that's cost-effective.

"One of the highlights of my career so far was working with a team to reduce flare emissions from planned maintenance work at our Carson, California, facility," she says. Using an innovative, caustic scrubbing technology, the team significantly reduced flare emissions and set a new standard for Phillips 66.

"We were able to minimize our environmental footprint – and do the right thing for the local community," she says. For their efforts, the Carson project team earned a Phillips 66 Golden Shield Award, the company's highest recognition for outstanding commitment to the community by delivering best-in-class environmental performance.

Lola is proud of the industry's continuous investments in improved safety and environmental performance. "Our industry is highly regulated," she says. "We take our impact on the environment, and our responsibility for operating safely, very seriously."







SPOTLIGHT

THE OPPORTUNITY FOR A CAREER AND PROSPERITY

Advanced IT Business Analyst Carmen Segovia is living the American dream. At 25, she works in both her chosen field and her chosen industry, for a company - Marathon Oil - that has been a wellspring of opportunity since her undergraduate days at the University of Houston (UH).

A first-generation Mexican American, Carmen's achievements are the product of her own ambition and hard work. Hers is a story being repeated at companies across the natural gas and oil industry as more women and minorities join an increasingly diverse workforce.

Neither of her parents went to college, and as the oldest of four children, Carmen had to blaze her own trail with scant practical guidance or financial support. Carmen's introduction to Marathon Oil came while she was pursuing a bachelor's degree in management information systems at UH. Marathon sponsors the Diversity Scholarship Fund. In her sophomore year, Carmen applied for the scholarship, as well as an internship at Marathon.

"I really wanted the scholarship," she says. "My dad always pushed college, so it was never a question of whether I would go. The question was how I would pay for it."

Carmen put her best foot forward when she visited Marathon Oil headquarters for her scholarship interview. She was ecstatic two months later when she learned that she'd won the scholarship – and a paid internship. "Mind-blown" is the term she used.

"I was born and raised in Houston, and all you hear is how great it is to work for oil and gas. I always wanted to be part of it. I was so lucky how things fell into place." Carmen's scholarship lasted through her remaining two years at UH. When her first internship ended, she was offered another one. Once she graduated, Marathon offered Carmen a full-time job.

Five years later, Carmen's ambitions continue to grow. A natural leader, she's thinking about pursuing an MBA, and hopes to her work her way up to Marathon's C-suite.

"There's definitely room to grow here," she says. "The company is always encouraging various training and development opportunities, and my supervisor fully supports the idea of me going back to school."

As an Hispanic, Carmen is part of industry's active efforts to tap talents and contributions from all quarters of society by developing a workforce that better reflects the country's growing diversity. Carmen's story also is about more industry opportunities for women. A 2016 report⁴⁷ estimates minorities and women will occupy tens of thousands of industry jobs by 2035.

When thinking about her career today, what Carmen appreciates most is the opportunity the oil and natural gas industry provides.

"I come from an immigrant family that started with nothing, and had to build from the ground up," she says. "Me? I'm not starting from zero. I was given an opportunity – one that has benefitted me for several years now, and will continue doing so in the future."

Fueling Growth and Opportunity

THE UNITED STATES IS POWERED BY NATURAL GAS AND OIL.

Access to affordable, reliable energy enables the modern standard of living Americans enjoy today. For the U.S. economy, natural gas and oil play leading roles. Together, they supplied about two-thirds of the energy Americans used in 2016, according to the U.S. Energy Information Administration (EIA),⁴⁸ and EIA estimates they will account for nearly 70 percent of the country's energy use in 2050.⁴⁹

That's energy for transportation to and from work, across the country and around the world, and energy to run factories and businesses. It's energy for manufacturing the goods that make lives modern, convenient, healthier and safer. Energy fuels the economy.

The uses of natural gas and oil are all around us - in fuels for transportation and manufacturing,

in the chemistry that go into countless consumer products Americans use every day, in advanced life-saving medical devices and in inventions only dreamed of years ago. The ubiquity of natural gas and oil and the demand for the products that come from them are the reason they drive economic growth. That growth, in turn, drives the need for more energy, making our industry a growth point itself.

The natural gas and oil industry supports 10.3 million jobs today⁵⁰ – a half-million more than it supported in 2011. And, industry's long supply chain reaches all 50 states – service companies, contractors, vendors, equipment manufacturers, fabricators of steel pipe and many more.⁵¹ There also are indirect jobs in businesses that serve the needs of direct industry employees, jobs that might not exist in the same quantity or in specific locations were it not for industry's presence.

Every job our industry supports - direct, indirect and induced - represents a paycheck, the economic livelihood of an individual American and/or a U.S. household. Jobs sustain, empower and offer promise. A job pays for the necessities of life, helps provide access to health care and provides the avenue to personal aspirations. Natural gas and oil industry jobs do all of these things - while the products industry supports help power an expanding economy.

WE SUPPORT 10.3 million AMERICAN JOBS







CONSUMER AND BUSINESS SAVINGS

America's energy abundance has helped lower energy costs for consumers, which boosts the broader economy as U.S. households have more to spend on things besides energy. Between 2008 – about the time the U.S. energy renaissance started – and 2014, average annual energy costs per household dropped 14 percent, reducing Americans' overall living costs and increasing disposable income.⁵² According to one study, abundant shale energy increased household disposable income by \$1,337 in 2015.⁵³ Meanwhile, growing U.S. crude oil production put downward pressure on global crude prices, ultimately saving U.S. motorists, on average, about \$550 at the gasoline pump in 2015 compared with 2014.⁵⁴

Likewise, American energy has lowered costs for businesses and industry, spurring the manufacturing sector's renaissance and bringing a number of manufacturers back to the U.S. from overseas. Producers of steel, chemicals, plastics and other products have benefited from lower costs for power and feedstocks thanks to abundant domestic natural gas and oil. U.S. industrial natural gas and electricity costs are significantly lower than those of most of our foreign competitors. China's manufacturing cost advantage over the U.S. shrank from 14 percent in 2004 to an insignificant 1 percent in 2016. 55 That's a direct boost to the global competitiveness of U.S. companies. 56

PROVIDING POWER FOR GROWTH

Electricity is essential for a 21st-century economy, and natural gas is becoming the marketplace's choice for fueling power generation. In 2016, natural gas was the leading fuel for total U.S. power generation across all sectors (electric, commercial and industrial),57 chiefly because it is clean, abundant and reliable. It was on track to be the leading fuel again in 2017.58 Natural gas-fueled generation also provides important attributes – including dispatchability, ramp rates and frequency response – that ensure the reliability and resilience of the modern electric grid. These attributes also make natural gas an essential, reliable partner for intermittent fuel sources like wind and solar.59

Marty Durbin, API's executive vice president and chief strategy officer, recently testified during a hearing on electricity grid reliability held by the House Energy and Commerce Committee's energy subcommittee:⁶⁰

"The increased use of natural gas in electric power generation has not only enhanced the reliability of the overall system, but it has also provided significant environmental and consumer benefits. The abundance, affordability, low-emissions profile and flexibility of natural gas and natural gas-fired generating units make natural gas a fuel of choice."

Natural Gas Benefits

\$100 BILLION

IN CONSUMER SAVINGS

By 2040, consumers across the country could

save an estimated \$100 billion, or \$655 per household, from the increased use of natural gas throughout our economy – from manufacturing to generating affordable electricity.⁶¹

3 PERCENT OF THE ECONOMY

SUPPORTED

In 2015, the natural gas supply chain supported 3 percent of the U.S. economy, including direct, indirect and induced activities and jobs associated with natural gas.⁶²

4 MILLION JOBS SUPPORTED

In 2015, natural gas supported more than 4 million jobs across the country from production to end uses like manufacturing.

That number is expected to rise to 6 million jobs by 2040.63

Markets are driving the selection of natural gas to fuel power generation. Since 2000, demand for natural gas for power generation has almost doubled.⁶⁴ While natural gas-fueled generation is providing reliability and resilience to the electric grid, it also has lowered costs for consumers.⁶⁵ According to one study, U.S. consumers could save an estimated \$100 billion – or \$655 per household – by 2040 from the increased use of natural gas throughout the economy, including power generation.⁶⁶

Natural gas supported more than 4 million jobs across the U.S. in 2015, from production to end uses such as manufacturing. The number is expected to rise to 6 million jobs by 2040.⁶⁷ The supply chain for natural gas – suppliers, vendors, contractors – supported 3 percent of the U.S. economy in 2015, including direct, indirect and induced activities and jobs.⁶⁸

ENERGY AND TRADE

America's energy renaissance is making it a leading energy exporter to the world. The International Energy Agency (IEA) projects that U.S. shale energy will push combined natural gas and oil production to a level 50 percent higher than any other country has ever managed,⁶⁹ which will help support exports. In its "Gas 2017" report, IEA projects that by 2022 the U.S. could be the global leader in exporting liquefied natural gas (LNG), surpassing Australia and Qatar.⁷⁰

Energy exports serve multiple U.S. interests. Exports help spur domestic production. They strengthen the United States' trading posture and allow the U.S. to provide energy to friends and allies around the world. U.S. LNG exports by vessel are surging, growing from about 184 billion cubic feet (bcf) in 2016 to nearly 410 bcf through August 2017.⁷¹ U.S. crude oil exports have grown from 48 million barrels in 2013 to more than 217 million barrels through August 2017.⁷²

Growing U.S. LNG exports could add up to \$73 billion to the U.S. economy by 2040 and support between 220,000 and 452,000 additional American jobs.⁷³

The United States' emergence as a leading energy exporter is supported by mutually beneficial trade agreements. For example, the North American Free Trade Agreement (NAFTA) guarantees access to North American markets, which benefits the U.S., Canada and Mexico. NAFTA fosters market efficiencies that have helped bring more affordable energy to consumers in all three countries.

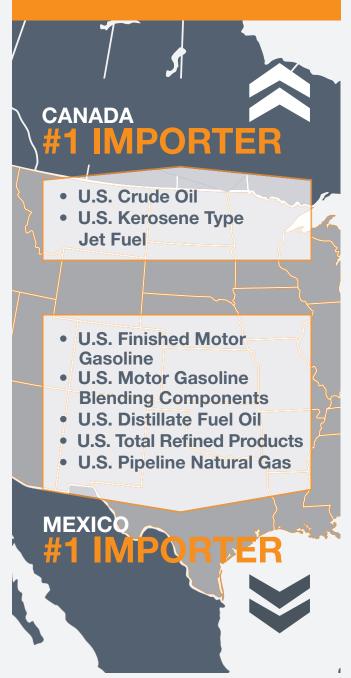
Trade of U.S. energy and energy products under NAFTA helps support U.S. jobs. In all, more than 80 U.S. refineries imported crude oil from either Canada or Mexico in 2016, turning that crude into products Americans use every day. Refineries mostly in the Midwest and Gulf regions, supporting thousands of jobs, are configured to process heavy crudes from Canada and Mexico.⁷⁴

Thanks to free trade, Mexico and Canada are the top importers of U.S. natural gas and oil and refined products.⁷⁵

The U.S. and Mexican natural gas markets also are becoming more physically interconnected. Pipeline capacity for natural gas exports from the U.S. to Mexico has rapidly expanded in the past few years and currently stands at 7.3 billion cubic feet per day – which is expected to nearly double in the next three years. Given the interconnected markets of the U.S., Canada and Mexico, North American energy security is at its strongest in decades.

Free Trade and Energy Markets

Under the North American Free Trade Agreement (NAFTA), Canada⁷⁶ and Mexico⁷⁷ have become leading importers of U.S. energy and energy products:



NATURAL GAS, OIL AND OPPORTUNITY

Whether it's management, finance, engineering, chemistry or something else entirely, industry employs experts in a wide-ranging number of professional fields, across a range of job sectors in every state. These are good-paying jobs – jobs with a future because natural gas and oil will continue to power the world.

The RAND Corporation found that almost without exception - across education levels, degree majors, gender and race/ethnicity groups and occupation types - men and women working in our industry earn more than those working in other sectors.⁷⁹ Based on 2016 average annual wage data from the Bureau of Labor Statistics, the average pay in the oil and gas industry is nearly \$50,000 higher than the U.S. average.80 Ours is a job-growth industry, with one report estimating the natural gas and oil and petrochemicals industries could create 1.9 million new job opportunities by 2035.81 There will be opportunities for women and minorities. There will be opportunities for people with degrees in science, technology, engineering and mathematics (STEM) - degree fields with great potential for advancement. It's the reason industry is focused on supporting STEM education. (For more, see page 60, Communities.)

Employment Opportunity and Benefits

1.9 MILLON NEW JOB OPPORTUNITIES by 203582

\$50,000 HIGHER

AVERAGE INDUSTRY PAY

is nearly \$50,000 higher than U.S. average⁸³

STEM

Bachelor's degree in science, technology, engineering or mathematics nearly doubles likelihood of working in industry⁸⁴

57 PERCENT

OF INDUSTRY'S NEW JOB OPPORTUNITIES

will be in blue-collar occupations⁸⁵

INFRASTRUCTURE TODAY AND TOMORROW

The economic gains and energy benefits produced by our natural gas and oil resurgence need policy support to continue and expand. Even now some parts of the U.S. don't have the same access to energy and its benefits as others, chiefly because of infrastructure constraints. The country needs more pipelines, storage, processing, rail and maritime infrastructure to provide that access.

The effects of insufficient infrastructure are acutely apparent in New England, where residents paid 50 percent more for electricity than the national average in 2016, while industrial users paid almost 80 percent more for electricity than the national average.86 Both percentages reflect costs associated with constrained access to natural gas as a fuel for power generation. Natural gas provides nearly 50 percent of the region's fuel, yet significant physical constraints limit the amount of natural gas available to generators at certain times of the year. And failure to expand natural gas and electricity infrastructure in New England could cost the region's households and businesses an estimated \$5.4 billion in higher energy costs and more than 167,000 private-sector and construction jobs between 2016 and 2020.87

Infrastructure Constraints Cost Consumers





Compared to national average for residential and industrial users in 2016

Failure to expand natural gas and electricity infrastructure in New England could cost the region's households and businesses an estimated \$5.4 billion in higher energy costs and more than 167,000 private-sector and construction jobs between 2016 and 2020.90

Infrastructure is the essential link between America's energy wealth and every energy user. Building pipelines and storage terminals and revitalizing our ports could be a leading catalyst for economic growth. Between 2017 and 2035, infrastructure is projected to support an average of up to 1.4 million American jobs annually, not only within states where infrastructure development occurs but across all states because of extensive indirect and induced labor impacts. 92

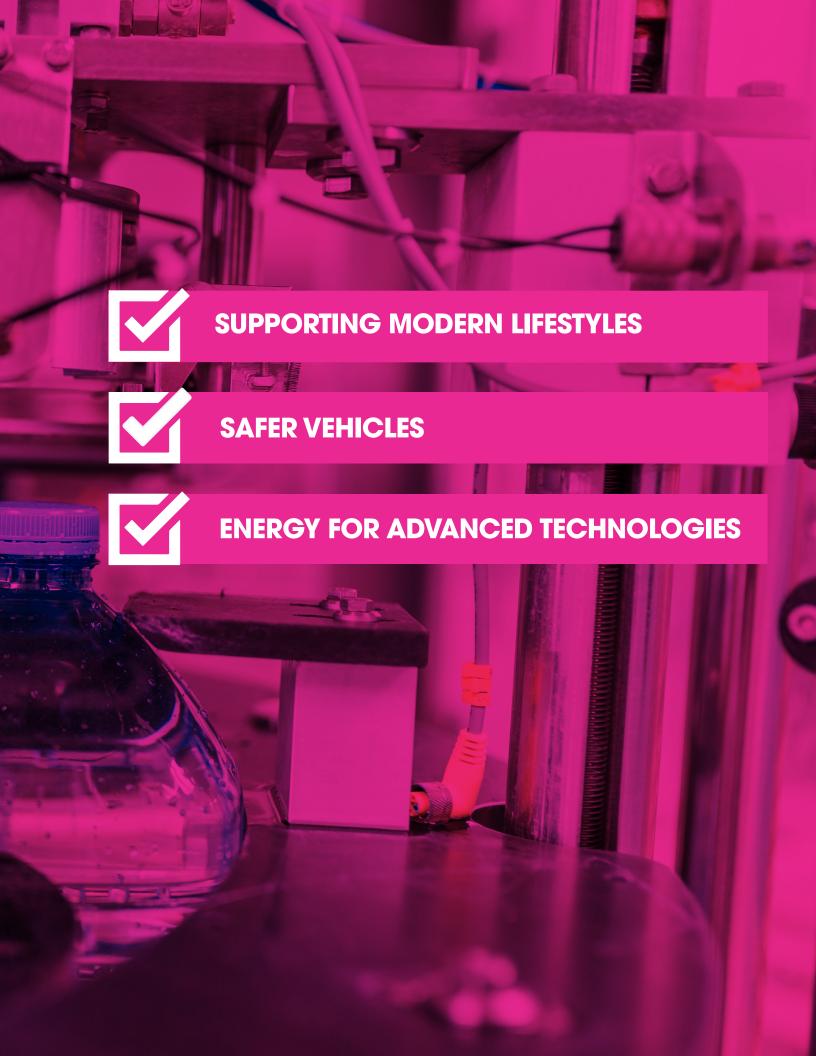
Adding infrastructure also is important to sustained, long-term economic growth and our nation's ability to harness its natural gas and oil potential. By not adding infrastructure capacity or developing our resources, we may fail to capture benefits like those the U.S. energy renaissance has brought to every American.

This is explained in a recent study that estimated negative economic impacts if the U.S. stopped building infrastructure and stopped new development of certain energies, including natural gas and oil.93 Job losses could be significant, impacting energy-producing states the most, while the broader economy could be harmed by increased costs for production and transportation of goods, with the cumulative gross domestic product loss by 2040 totaling \$11.8 trillion. According to the study, the average U.S. household could see its costs jump \$4,552 by 2040 due to higher costs for transportation fuel, electricity, home heating and goods and services. The study concludes that electricity prices alone could increase an average of 56.4 percent.

The United States' renaissance in natural gas and oil production has provided a game-changing opportunity for our country to secure its economic future – as well as its broader security. Long-term U.S. energy policy should be forward-looking, recognizing the essential, powerful support natural gas and oil have provided and can continue to provide to the national economy as well as the prosperity of individual Americans and their families.









SPOTLIGHT

ENERGY FOR QUALITY OF LIFE

Life can change in an instant. It did for U.S. Army Capt. Bergan Flannigan in 2010. One moment she was leading a foot patrol in Kandahar, Afghanistan. The next she was on the ground, a high-pitched ringing in her ears and her right leg shattered by a roadside bomb.

What Bergan thought would be a long military career was cut short, in an instant. After numerous surgeries and two years at Walter Reed National Military Medical Center, she's now retired, back in her hometown of Plattsburgh, New York, and caring for her 3-year-old daughter, Willow.

From the moment Bergan wakes up in the morning until she goes to bed at night, she wears a prosthetic leg that's a melding of biomedical engineering, artificial intelligence and petroleumbased materials. Modern prosthetics like Bergan's provide better mobility and more comfort than ever before for about 2 million Americans living their lives after losing a limb. Bergen started wearing her prosthetic when she was pregnant with Willow. If figured I'd need full-time mobility as a mom, so I might as well get used to it," she says. Which she has done. In fact, being a mom gives Bergan extra incentive to go about business as usual.

"I used to feel self-conscious about people staring at my leg, so I'd avoid social situations," she says. "But I've had to get over that because I don't want Willow to miss out on anything." Bergan's daily routine includes about two hours of gym training. "I used to be all about cardio, but I've made some adjustments." Now she's an avid weightlifter and is game to explore new physical endeavors. Last winter she tried skeleton sledding, which is similar to riding a luge, but with the rider lying face down and head first.

Losing a limb is life-changing, but Bergan proves it doesn't have to be life-ending. Her prosthetic plays a big part in that. Durable, lightweight resins derived from natural gas and oil are integral in the new generation of "active prostheses" that can mimic human characteristics such as flexibility, grip, strength and surface friction.

In the seven years since Bergan lost her leg, she has had several different prosthetics and dozens of different sockets - the component that encases the residual limb. It's by far the most important feature for an amputee's comfort and mobility. Bergen's current, double-walled socket was designed and fitted by prosthetist Jeff Erenstone, owner of Create O&P in Lake Placid, New York, which uses 3-D printing technology to build prosthetics, reducing the time it takes to build and customize a socket from a few weeks to a few hours. Prosthetists are assisted in their craft by a new generation of thermoplastic urethane (TPU), a soft flexible material that is also strong and durable and derived from petroleum. Soon it will be possible to make prosthetics with different densities — soft in the fleshy areas but more rigid in the center where the bone would be — to better replicate the feel of a real limb.

Create O&P also makes custom prosthetic covers that encase the prosthetic's metal pipe. These can be made in a wide array of colors and patterns – and even imprinted with a tattoo – to help users feel more emotionally connected to the device. "I have Rosie the Riveter on mine," Bergen says. "She's a symbol of women's strength, and I just think she's cool."

Strength is something Bergan and the iconic riveter have in common. When people ask about dealing with adversity, she points to inner determination. "It's hard, and it's going to be hard," she says, "but it comes down to you. You've got to get up and get on with your life. In spite of what happened to me, I'm proud to have served my country. I've got no regrets."

Creating Products of Everyday Life

OTHER THAN WATER, THERE ARE FEW SUBSTANCES ON EARTH THAT WE COUNT ON MORE THAN NATURAL GAS AND OIL.

A few years ago, the Manhattan Institute's Robert Bryce wrote: "If petroleum didn't exist, we'd have to invent it. Nothing else comes close to oil when it comes to energy density, ease of handling, flexibility, convenience, cost, or scale." Bryce was spot on. Natural gas and oil are packed with energy; they're portable and storable. The adaptable properties of natural gas and oil, for the fuels and products we use every single day, make them a necessity for modern life.

Very few aspects of modern life aren't touched in some way by natural gas and oil. Thousands of products made from natural gas and oil make life healthier, safer, more comfortable and more enjoyable. They help save time for the things we want to do. They support creativity, help us manage our environment and think beyond ourselves. Their hydrogen and carbon molecules provide the building blocks for thousands of products and materials that weren't available to Americans 100, 50 or even 25 years ago.

In terms of products that are essential to modern living, natural gas and oil play important roles in a number of areas - medicine, health care, transportation technologies, safety, clothing, equipment for first responders and so many more. In all of these uses associated with natural gas and oil, the greater good is served.

This is especially true in the medical field. The products made from natural gas and oil - such as artificial heart valves and acrylic lenses - are strong and durable, yet lightweight with the ability to be formed into any shape and less likely to pose a rejection risk. This makes them very useful in medical supplies such as sterile gloves, IV lines and more.

We enjoy a level of mobility that would have been impossible 100 years ago. From planes to cars to buses to bikes, we are able to navigate our world more quickly and efficiently than ever before, with help from natural gas and oil. Motor vehicles, no matter the power source, are safer, lighter, sleeker and faster because of petroleum- and natural gasbased fibers, compounds and adhesives used to manufacture and maintain them. We rely on seat belts and air bags, made with the help of natural gas and oil, to keep us safe in vehicle emergencies. Other materials and fabrics manufactured from natural gas and oil – durable, yet lightweight and flexible – help protect first responders, who in turn protect the rest of us.

All of this is possible because of the seemingly endless ways scientists are able to manipulate hydrocarbon molecules to create fabrics that have the qualities people need and want for multitasking lifestyles. As these types of products become more popular, not only will the apparel of tomorrow look good and be more comfortable, it may alert us to medical emergencies, help us train more safely and more efficiently, and ultimately take its place as part of the digital universe alongside our smartphones, fitness trackers, tablets and laptops.

The catalogue of products like these that reach each part of everyday life is voluminous. Natural gas and oil also support creativity and modern communications. From the pottery made during Egypt's first dynasty about 8,000 years ago, to the 15th-century introduction of oil paints to the invention of photography in the early 19th century to the advent of recorded sound and motion pictures at the beginning of the 20th century, technology assisted by energy has advanced artistic expression. 96,97

The next few pages illustrate the positive ways natural gas and oil impact our lives.

Energy is Everything

From health to transportation safety to favorite pastimes and much more, natural gas and oil are involved in the products that make Americans' lives modern, healthier and more comfortable.



ARTIFICIAL HEART VALVES: Up to **1.5 million Americans** suffer from a narrowing of the heart's aortic valve. For many, a stent offers the best remedy. The most advanced stents are sheathed in a thin, flexible layer of polyethylene terephthalate, a petroleum product similar to polyester. 99



INTRAOCULAR LENSES: Specially designed lenses made from acrylic, which is made from petroleum, are used to treat cataracts, which afflict **24.4 million** Americans over the age of 40.¹⁰⁰ The lens mimics the natural transparency and flexibility of an organic lens and, according to one clinical study, improves uncorrected distance vision to 20/40 or better in 94 percent of patients.¹⁰¹



MEDICAL SUPPLIES: Plastics made from natural gas and oil are used for intravenous lines and bags, sterile gloves, anesthesia masks, catheters and more.



MOTOR VEHICLES: More than **8 percent** or **332 pounds** of a new car's weight in 2015 came from fossil fuel-derived materials, up from less than 20 pounds in 1960.^{102, 103} These materials actually reduce the overall weight of cars and trucks by replacing heavier materials, which has helped reduce U.S. air pollutants by 73 percent between 1970 and 2016, even as vehicle miles traveled have increased by 190 percent.^{104, 105}



AIR BAGS: Made from nylon, air bags contain the first mass-produced synthetic fabric, which is made with chemicals found in crude oil. This safety feature is estimated to reduce the risk of dying in a direct, frontal car crash by **as much as 30 percent**, according to the National Highway Traffic Safety Administration.¹⁰⁶ **Almost 40,000 lives were saved** by air bags during the first 25 years as required equipment in U.S cars, according to NHTSA.¹⁰⁷



SEAT BELTS: Belts – made from polyester, a strong, durable and flexible fiber that began as natural gas and crude oil – have been standard equipment for decades. According to the Centers for Disease Control and Prevention, using seat belts **reduces the risk of death by 45 percent** and **serious injury by 50 percent**.¹⁰⁸



KEVLAR/NOMEX: Much of the fire protection gear used by the more than **1.1 million firefighters** in the United States is made from advanced fabrics and fibers that come from natural gas and oil, including Kevlar and Nomex, which provide flexible fire- and heat-resistant protection.



"SMART" FASHION: Clothing manufacturers create innovative fibers that provide more than a fashion statement. One line of women's sportswear made from a unique blend of polyester, nylon and elastane, **all derived from petroleum**, is antimicrobial, extremely elastic and moisture-wicking. It also relays, in real time, the wearer's vital signs gathered from several sensors embedded in the fabric, which includes a magnetometer, a gyrometer and several accelerometers. The clothing reports back to a Bluetooth radio that communicates the data to a smartphone.¹⁰⁹



3-D PRINTING: Printers extrude heated plastic, metal or other materials, layer upon layer, to create a three-dimensional object. Some of the most common printing filaments in these devices use plastics derived from natural gas and oil. Description Super computers and **3-D printing** were at the heart of a 2017 project during which a team of computer engineers distilled the Tartistic DNAT from a painting by Rembrandt to create an Toriginal Of the Dutch master who died almost 350 years ago. A computer-assisted 3-D printer created an original Description Tales Printing with more than 148 million pixels. This type of computing takes enormous amounts of energy. The typical super computer uses about **4 megawatts of power an hour**, or 40 times that of the average American household. Petals Description Des



ASTRONAUT ATTIRE: An astronaut's space suit has **14 layers of materials**, including urethane-coated nylon, Kevlar, spandex and a pressure-restraining Dacron – all synthetic fabrics made from refined petroleum¹¹⁴– to keep the wearer safe. Helmets contain **plastic made from refined petroleum**,¹¹⁵ and the helmet's visor is made from polycarbonate, a petroleum-based thermoplastic polymer that also is used to make bulletproof glass in cars.¹¹⁶



EXOSKELETON TECHNOLOGY: Carbon fibers and other components derived from **oil enhance safety and production**, helping workers lift heavy loads. Other exoskeleton technology provides power and torque to joints that reduce the burdens on soldiers carrying gear in the field. 118



TELESCOPES: Optical glass lenses, mirrors and prisms in powerful telescopes, manufactured using **natural gas-fired furnaces** that can reach **2820 degrees Fahrenheit**, ¹¹⁹ let scientists see to the far reaches of our solar system and beyond.



WATER: Plastics for bottled water, water-filtering pitchers, water-softening attachments for the shower and many other water-related containers, cups and other **devices all are made with natural gas and oil**, with processes fueled by natural gas and oil.



WATER PURIFICATION: Energy fuels technologies that produce clean water. These include one technology that extracts nutrients and pollutants from cow waste to produce water clean enough for the cows to drink, which could help farmers manage their livestock waste. Another system can purify large amounts of water for humans. After Haiti's 2010 earthquake, 15 of these systems were installed, together purifying 10,000 gallons of water every day.



FERTILIZER: Ammonia is made from natural gas, and 80 percent of all U.S. ammonia production is used to produce fertilizers. The nitrogen in ammonia is essential for crop growth. Although it varies depending on the crop type, approximately **200 pounds of ammonia** are used for every acre of land during crop season.¹²²



SOLAR ENHANCEMENTS: The **first commercial land-based solar cells** were developed by ExxonMobil in 1973. New work on solar cells involves development of copolymer resins for photovoltaic cells that form a protective layer between the cells' electronics and glass.¹²³



CHEMISTRY: More than **96 percent** of all manufactured goods trace back to chemistry,¹²⁴ and natural gas and oil **provide the feedstocks** to make about 99 percent of all petrochemicals in the U.S.¹²⁵



ROCKET FUEL: RP-1 fuel, a derivative of kerosene,¹²⁶ is a liquid rocket propellant used by the first-stage boosters of the Saturn V rockets that **took Americans to the moon**, and is still used to **put satellites in orbit** with boosters such as the Falcon 9 rocket.¹²⁷ About 95 percent of liquid hydrogen, often used for propellant once a vehicle clears the earth's atmosphere, is made with help from natural gas.¹²⁸



ROBOTICS: Drones and robots, which **can go where humans can't**, are made with carbon fiber-reinforced polymers derived from petroleum, which allows for increased payload and performance.



PAINT: Many oil-based paints are manufactured from petrochemicals.¹³⁰ Solvents that **make paint easier to apply** and polyurethane resins that help paint dry also are made from petroleum.¹³¹



PAINT BRUSHES: Synthetic brushes typically consist of nylon or polyester, both derived from petroleum.¹³²







SPOTLIGHT

WORKING TOGETHER AND KEEPING OUR COMMUNITIES SAFE

At age 16, Jimmie Pavelock already was doing what so many kids want to do when they grow up - working as a firefighter.

Born and raised in the heart of New York's Hudson River Valley, Jimmie honed his skills as a first responder with fire departments throughout the region and kept them sharp, even as he followed other pursuits. Now a retired police detective, Jimmie's still fighting fires as assistant chief of the Glenham Fire District in the hamlet of Glenham, New York.

The Glenham Fire District operates out of the Slater Chemical Firehouse, next to what was Texaco's Research Center, a 153-acre complex that supported the company's downstream petroleum and energy business. Chevron merged with Texaco in 2001 and ultimately opted to centralize its research and development at facilities elsewhere, yet the company remains connected with the surrounding community – including Jimmie and his fellow first responders.

Over the past several years, Chevron has made financial donations to support critical purchases, including turnout gear – the thermal protective coats, pants, boots and helmets firefighters wear – cold water rescue suits, thermal imaging cameras and emergency medical kits for all of the department's vehicles.

"The turnout gear alone is huge," Jimmie says.

"We're a small volunteer department with a limited budget, and this offsets expenses we have related to our building and our equipment. We'd gotten to the point where we didn't have gear that would be approved for a new firefighter."

Turnout gear is made of fire-resistant petroleum-based fibers, such as Kevlar, and must be updated every 10 years to pass inspection. A single suit can cost in the neighborhood of \$3,000. "It's a big risk not to have the equipment we need," Jimmie says. As an FF2 certified firefighter and Level II certified fire inspector, with three in-fire life saves under his belt, Jimmie speaks from experience.

"We handle over 300 calls every year, from basic grass fires, to big structural fires and priority onmedical calls. The community can't go without this fire department."

Jimmie says Chevron has partnered with other area organizations in similar ways. "They're a great contributor," he says. "They'll be a long-standing part of the Glenham family."

Chevron currently is working with the Town of Fishkill, New York, and the larger community on a vision for future development on a former Texaco site, now known as Glenham Mills.

"Chevron holds monthly meetings here at the firehouse," Jimmie says. "People are eager to see something put on the property, but there are varying opinions about what that should be." Smiling, he adds, "Personally, I'd like to see a golf course."

Strengthening the Places We Call Home

OUR INDUSTRY'S VALUE TO SOCIETY IS MUCH MORE THAN BARRELS OF OIL PRODUCED OR PERCENTAGE POINTS ADDED TO ANNUAL GROSS DOMESTIC PRODUCT.

Production and economic growth are important. They make our country more secure and provide paychecks for millions of Americans. Yet, nearly two decades into the 21st century we know that those around us weigh our performance by more than just output. So, as the United States remains the world's leading natural gas and oil producer and its leading refiner, industry is working safely and responsibly, and we're engaging with Americans on society's broader needs and helping develop solutions. For our industry, a big part of corporate responsibility is focusing on the greater good.

SAFETY FIRST, SAFETY ALWAYS

We've discussed how we're continually improving the environmental performance of our operations and products, helped by advanced technologies and innovations. We're also constantly improving standards and recommended practices – the bedrock of safety. API was born as a standards-setting organization nearly a century ago, and establishing operational standards and best practices is a continuing core mission. Since 1924, API has developed nearly 700 standards covering all segments of the industry, all of them working in some way to enhance safety – in operations, equipment, worker training and more.

Take well cementing and other drilling operations. API's Global Industry Services gathered a cohort of industry engineers, government agency representatives, scientists, academics and non-governmental officials to create the best designs. Pipelines are safer and more durable because pipeline experts assembled by API wrote standards for materials, operating mechanisms and monitoring capabilities. Similarly, refineries are safer and more efficient because of standards written for equipment and complex refining processes.

Each standard is developed through a rigorous process that pulls in experiential and experimental research and that is accredited by the American National Standards Institute. This ensures that relevant expertise, scientific data and a range



Putting Safety First

Industry standards and best practices are designed to protect communities and our own employees. By the numbers:

A 1 30 Number of times state regulations cite API standards

Number of times federal agencies cite API standards

260+ Number of API standards for exploration and production

API standards cited in federal offshore regulations

Number of refining safety-related operating standards and work practices

41,463:

Miles of pipelines inspected in 2015 with "smart pig" technology, to maintain safety

DOWN 34%:

Decline in injury and illness rate for U.S. natural gas and oil industry from 2007-2016 133

Refin

Refinery employees are six times less likely to be injured on job than workers in other manufacturing sectors¹³⁴

of viewpoints go into standards that then are thoroughly discussed and reviewed before publication.

More broadly, API has more than 260 exploration and production standards, with 91 specific to offshore operations and 96 referenced in the government's offshore safety regulations. More than 180 safety-related refinery operating standards and workplace practices have been developed, too.

Standards are a big reason, for example, that virtually all – 99.999 percent – of natural gas and crude oil and petroleum products delivered by pipeline reach their destinations safely.

Technologies support standards and best practices. An example is the "smart pigs" that travel inside pipelines, scanning surfaces like a medical MRI, to detect early signs of corrosion, dents, cracks or other issues. In 2015, pipeline operators used smart pigs to inspect more than 41,000 miles of pipelines.¹³⁵

Preparedness also is important. One of the essential considerations surrounding offshore energy production is protecting coastal communities, their commerce, recreation and tourism. The Center for Offshore Safety was created to help offshore operators take a systematic approach to safety through protocols, processes, leadership and training.¹³⁶

Safety and Environmental Management Systems (SEMS)¹³⁷ support that approach. Specified in API's Recommended Practice 75, SEMS help offshore operators reduce the likelihood of incidents and also establish a specific plan to lessen the effects of a potential incident.¹³⁸ SEMS are subject to independent, third-party audits that check leadership, training and safety structures. The goal is embedding safety in all aspects of an offshore operation.

JOBS AND OPPORTUNITY

One of the best ways we strengthen communities is by providing jobs. Natural gas and oil industry employment means a good-paying job with the chance to grow and advance. Our industry is more than a collection of petroleum engineers and oilfield hands. We're also mathematicians, chemists, biologists, environmental engineers, civil engineers, geologists, statisticians, computer programmers and more.¹³⁹

Job opportunities in our industry likely will grow over the next couple of decades as our industry expands, requiring more workers, and as Baby Boom generation workers retire. We're projected to have nearly 1.9 million new job opportunities by 2035. 140 According to an IHS study, 141 women and minorities will account for hundreds of thousands of those openings – more than 700,000 African Americans and Hispanics and 290,000 women through 2035. Millennials, who make up 34 percent of our current workforce, are expected to account for 41 percent of it by 2025. 142

These projections signal a great opportunity for our companies to develop a workforce that better reflects America – tapping a broader span of skills, intellect, creativity and perspectives – which will strengthen our industry in the future. Toward that goal our companies are investing in education and other initiatives to help build tomorrow's workforce. We're helping build interest in science, technology, engineering and mathematics (STEM) subjects as early as kindergarten and to hold that interest through high school and college. We support STEM summer camps, hands-on laboratories for students, training and curricula for prospective and experienced classroom teachers and more.

Millennials and Industry

Millennials' projected share of workforce by 2025:

41%(UP FROM 34%)



Projected share of managerial, business, financial, professional occupations to be held by Millennials by 2025:¹⁴³

39% (UP FROM 32%)



- Millennials currently account for 46
 percent of all industry employment
 in unskilled, blue-collar occupations¹⁴⁴
- Millennials currently account for 42 percent of all industry employment in semi-skilled, blue-collar occupations¹⁴⁵

The prospects are encouraging. Nearly half of U.S. high school graduates who took the ACT exam expressed STEM interest, and those students outperformed their peers in college readiness. The number of college degrees received in science and engineering disciplines is growing, with a 2015 report finding that 13 of the top 25 jobs for Millennials are in STEM-related fields. The propert of the science and engineering that 13 of the top 25 jobs for Millennials are in STEM-related fields.

"YOU DON'T HAVE TO BE A LAND MAN OR A PETROLEUM ENGINEER. THERE ARE OTHER THINGS YOU CAN DO IN THE OIL AND GAS INDUSTRY."

Supply Chain Sourcing Manager¹⁴⁹



IN OUR COMMUNITIES

We're committed to the communities where we operate - the places our employees call home. Our companies and their employees help build and improve thriving communities through education, engagement with charitable organizations and other local initiatives.

This commitment is part of why natural gas and oil companies along the Texas-Louisiana Gulf Coast and their employees helped cities and towns meet the severe challenges posed by Hurricane Harvey last year. It started even before the storm made landfall, when refineries safely shut down for the protection of employees and the surrounding areas. Similarly, when it was safe to restart refineries detailed, orderly processes brought them back online.

After the hurricane our companies looked after own employees and then restored fuel supplies for first responders. During recovery, our companies donated more than \$32 million¹⁵⁰ to relief efforts, and their employees reached out to those in need – as volunteers or simply as neighbors helping neighbors.¹⁵¹ After Hurricane Irma struck Florida, our industry's refinery and supply transportation sectors restored fuel supplies as quickly as possible – again, so that emergency officials could do their work, and then to help Floridians get back on their feet.

Energy powers communities, and our companies and their employees strengthen the communities where they work and live by being good neighbors – working safely, protecting the environment and public health and by giving back.

Ensuring the Safety of Our Communities

TECHNOLOGIES AND TRAINING PROVIDE PROTECTIONS.

The safety of energy production and delivery systems, plus the training and preparedness exercised by companies across the natural gas and oil industry, work together to help keep communities across the country as safe as possible.

Safety & Preparedness



PIPELINES AND RAIL

In 2016, natural gas¹⁵² and oil and petroleum products¹⁵³ safely reached their destinations by pipeline more than 99.99 percent of the time. Similarly, oil transported by rail reached its destination safely more than 99.99 percent of the time.¹⁵⁴

MARITIME IMPROVEMENTS

Large releases of oil from tankers have declined from 24.5 incidents per year in the 1970s to 3.2 incidents per year in the 2000s. The improved safety is due to modern vessels and technologies and crew training – even as maritime transportation of oil and petroleum products has nearly doubled since 1970.¹⁵⁵

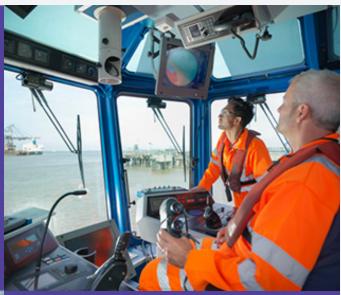


TANKER SAFETY

More than 99.99 percent of oil delivered by tankers in the U.S. over the past decade reached its destination safely.¹⁵⁶

COASTAL PROTECTION

Preventing offshore incidents that could affect coastal areas is the chief objective of the Center for Offshore Safety. The Center assists offshore operators in developing a systemized approach to safety by establishing protocols and processes to prevent incidents and through training, leadership and auditable programs.



MANAGEMENT SYSTEMS

Offshore operators must have functioning Safety and Environmental Management Systems (SEMS), which are subject to independent, third-party audits and erect safety barriers that help prevent incidents that may occur from escalating.

FIRST RESPONDERS

Transportation Community Awareness and Emergency Response (TRANSCAER®), is a multi-industry safety training program that helps prepare communities for potential hazardous materials incidents, by offering classroom and hands-on training, emergency planning assistance, support for community drills and more. The pipeline industry also hosts a free, online training program for first responders and emergency response personnel.





ENERGY POLICY MATTERS. Sound policies that foster investment allow the United States to fully harness its natural gas and oil potential - keeping America strong at home and around the world.



Sustaining Our Ability to Power Past Impossible

The right policies will sustain and grow the ongoing energy renaissance, making America more secure and prosperous now and in the future. It can be a future where we protect the environment; innovate with new, advanced technologies; grow economically; and manufacture products for everyday living. American energy will continue to enhance the fabric of our communities.

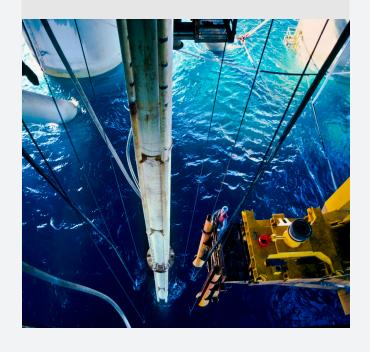
AMERICANS LOOK TO THE INDUSTRY AND OUR NATION'S LEADERS TO GET ENERGY POLICY RIGHT TODAY FOR A BRIGHT FUTURE.

They want a country that is second to none in energy production, energy security and economic growth while protecting the environment – all of which lay a foundation for future Americans to power past the challenges we consider impossible today.

The following pages outline energy policies and outcomes that that are critically important to keep America powering past impossible:

EXPAND ACCESS TO OFFSHORE, ONSHORE RESERVES

Increasing access to federal natural gas and oil reserves, offshore and onshore, is vital to strengthening the economy and our national security, now and in the future. New offshore access could add production of more than a million barrels of oil equivalent per day and generate hundreds of thousands of good-paying jobs and billions of dollars in government revenues. 159,160,161 This includes the Eastern Gulf of Mexico and areas off the Atlantic coast and the Alaskan Arctic. Access to federal onshore acreages also should be increased, supported by land management and regulatory policies that foster more natural gas and oil production. Expanded access to American energy will help keep our country secure and prosperous, and a global energy superpower.



STREAMLINE PERMITTING FOR INFRASTRUCTURE



The U.S. needs additional energy infrastructure to connect consumers all across the country with the benefits of surging natural gas and oil production.

Increasing certainty, transparency and efficiency in permitting processes for pipelines, gathering lines, storage tanks, compressor stations, ports and other infrastructure will help ensure that American families, businesses and manufacturers fully realize the benefits of the country's energy abundance. At the same time, building new infrastructure and/or expanding existing facilities could create millions of jobs across a range of industries in all 50 states – good-paying, middle class-sustaining jobs.¹⁶²

SUSTAIN ENVIRONMENTAL PROGRESS

The United States leads the world in reducing carbon emissions,¹⁶³ and methane emissions from natural gas systems have fallen¹⁶⁴ – even as the U.S. leads the world in producing natural gas,¹⁶⁵ oil and refined products. Meanwhile, ozone concentrations in the air have fallen 17 percent since 2000 with help from increased use of domestic natural gas.¹⁶⁶ The U.S. has proved that significant progress in these areas can occur without sacrificing energy and economic growth.

A commonsense regulatory approach that acknowledges the industry's technologies and innovations have contributed significantly to reducing emissions and key air pollutants is needed – and that industry, through initiatives such as The Environmental Partnership, is committed to continuous environmental progress through collaboration.



REPEAL OR REFORM THE RENEWABLE FUEL STANDARD

The federal Renewable Fuel Standard (RFS) is a broken program that should be repealed or significantly reformed. The program's original objective of lowering crude oil imports is being accomplished by increased domestic oil production. The program's mandates for increasing ethanol use in the nation's fuel supply could potentially damage vehicle engines as well as consumer items. About three out of four vehicles on the road today were not designed to use higher ethanol blends like E15. The Congressional Budget Office¹⁶⁷ found that forcing ethanol volumes to statutory levels dictated by the RFS could cost consumers up to an additional 30 cents per gallon for standard E10 gasoline and up to an additional 45 cents per gallon for petroleum diesel. Over more than a decade, another of the RFS' chief goals - establishing a viable commercial market for cellulosic biofuels - has not been achieved.

Short of repealing the RFS, the program should be reformed to align it with market realities, protect consumers and preserve a place in the fuel supply for ethanol-free fuel for which there is important customer demand.

PRO-GROWTH TAX REFORM



America's natural gas and oil industry is a major driver of the economy, supporting over 10 million jobs, investing billions each year in capital projects and generating about \$70 million a day in government revenues. The right progrowth tax policies, like the recently passed Tax Cuts and Jobs Act, accelerate the economic investments that generate all those benefits, and create more jobs while helping to provide affordable energy for consumers.¹⁶⁸ Maintaining provisions that enable cost-recovery and implementing a new and more competitive international taxation system will help strengthen the U.S. energy renaissance and ensure continued benefits for American consumers and businesses.

ENSURE ELECTRICITY GRID RELIABILITY AND RESILIENCE

Abundant, affordable natural gas was the top fuel for U.S. electricity generation in 2016 and was on track to be the leader again in 2017. Natural gas-fueled generation defines reliability, furnishing dispatchability, ramp rates, frequency response and other important attributes that help ensure the health of the electricity grid.¹⁶⁹

The resilience of the modern natural gas system was demonstrated during last year's hurricanes, with the system's geographic diversity keeping supplies flowing. Markets, not government interventions, should determine energy sources for power generation because they reward innovation and work toward lower prices and benefit consumers.



GROW U.S. GLOBAL ENERGY LEADERSHIP THROUGH EXPORTS



As a growing exporter of crude oil and liquefied natural gas (LNG), the United States is able to help friends and allies abroad while strengthening its position as a global energy superpower. Energy exports boost U.S. trade, help spur domestic production and help grow the economy.¹⁷⁰

Our allies see the United States as a reliable, alternative energy supplier. In that way, supplying energy to allies supports our nation's foreign policy goals. U.S. policy should strengthen the competitiveness of U.S. energy in the global marketplace, for example, by expediting federal approvals for LNG export facilities, allowing more U.S. natural gas to reach customers overseas.

COMMONSENSE, EFFECTIVE REGULATION



Maintaining the current, successful regulatory approach – a combination of federal and state oversight – is essential to continued natural gas and oil production that has made the United States the world's leading producer, increasing our security and boosting our economy. The marriage of advanced hydraulic fracturing and horizontal drilling is the engine of the U.S. energy renaissance. It is safe¹⁷¹ – and well-regulated and will continue to play the major role in U.S. energy production, guided by a commonsense regulatory approach.

MODERNIZE, STRENGTHEN FREE-TRADE AGREEMENTS



Provisions in free trade agreements help ensure that U.S. companies including those in the natural gas and oil industry - may compete on a level playing field around the globe. When they do, they win - and so does the U.S. These agreements help ensure access to foreign markets and that companies and their investments are protected from discriminatory, anti-competitive actions by foreign governments. Free trade benefits the United States by building demand for U.S. energy, which stimulates domestic production and supports jobs here at home.¹⁷²

Conclusion

The 2018 State of American Energy report highlights how the natural gas and oil industry powers our nation and the world past challenges, many of them thought to be impossible.

The natural gas and oil industry isn't satisfied with today's levels of performance, nor does it retreat from challenges others may consider impossible. The industry is about the future and consistently demonstrates that today's impossibilities can be tomorrow's reality. Americans look to the industry to get our nation's energy policy right, today. They expect safe, unsurpassed energy production that makes them more secure and prosperous while protecting the environment – so Americans can power past what may be considered impossible.

This year's report reminds all Americans of the fundamental benefits of natural gas, oil and refined products and in their daily lives. The once-in-a-generation opportunity provided by the 21st century American energy renaissance continues to strengthen our economic and national security today and is the foundation for a brighter future.

From the electricity that lights our homes, to the paint that adorns our walls, to innovative medical devices that save countless lives and more, the natural gas and oil industry is leading progress today and will do so tomorrow – capitalizing on the opportunity to build an American future characterized by energy abundance, greater self-sufficiency and security, and global leadership.

All while **Powering Past Impossible**.

References

- Ernst & Young, "EY Oil and Gas US Perceptions Study," 2017, http://www.ey.com/Publication/vwLUAssets/ey-oil-and-gas-perspectives-generations-views/%24FILE/ey_survey_careers.pdf.
- PBS, "Edwin Drake," accessed December 5, 2017, http://www.pbs.org/wgbh/theymadeamerica/whomade/drake_lo.html.
- ExxonMobil, "Advanced Biofuels," accessed October 18, 2017, http://corporate.exxonmobil.com/en/energy/research-and-development/advanced-biofuels/advanced-biofuels-overview.
- Chevron, "Emerging Technologies," accessed November 20, 2017, https://www.chevron.com/technology/emerging-technologies.
- ITProPortal, "How Big Data Can Enhance Refining Reliability," July 6, 2017, https://www.itproportal.com/features/how-big-data-can-enhance-refining-reliability/.
- Rigzone, "Creating a Refinery of the Future With the Internet of Things,"
 June 20, 2017, http://www.rigzone.com/news/oil_gas/a/150668/creating_a-refinery_of_the_future_with_the_internet_of_things/.
- Chevron, "Emerging Technologies," accessed November 20, 2017, https://www.chevron.com/technology/emerging-technologies.
- Occidental Petroleum Corporation, "Analytics and Big Data in the Oil Field," May 9, 2017, http://www.oxy.com/investors/ Documents/05.09.17WebsitePresentationMorganStanleyConferenceHouston.pdf.
- Marathon Oil, "Digital Oilfield Boosts Reliability and Lowers Risks," 2016 Sustainability Report Features, accessed December 6, 2017, http://www.marathonoil.com/Technology/Technology/Seismic_Imaging/.
- Chevron, "Emerging Technologies," accessed November 14, 2017, https://www.chevron.com/technology/emerging-technologies.
- Wall Street Journal, "Frackers Look for Ways to Reduce Their Water Use," May 5, 2015, https://www.wsj.com/articles/frackers-look-for-ways-to-reduce-their-water-use-1430881488.
- Chevron, "Economics of Innovation," accessed October 22, 2017, https://www.chevron.com/technology/economics-of-innovation.
- Chevron, "New Lab Changing How We See Reservoirs," May 2016, https://www.chevron.com/stories/new-lab-changing-how-we-see-reservoirs.
- Pipeline & Hazardous Materials Safety Administration, "Fact Sheet: In-Line Inspections (Smart Pig)," July 2014, https://primis.phmsa.dot.gov/comm/factsheets/fssmartpig.htm.
- ICF International, "Feasibility and Impacts of Domestic Content Requirements for U.S. Oil and Gas Pipelines," May 16, 2017, http://www.api.org/news-policy-and-issues/letters-or-comments/2017/07/20/icf-on-content-requirements-applications.
- Association of Oil Pipelines, "Detecting Pipeline Leaks," accessed December 5, 2017, http://www.aopl.org/wp-content/uploads/2017/06/Pipeline-Questions-Answered-Detecting-Leaks-s.pdf.
- Energy Information Administration, "Tighter Marine Fuel Sulfur Limits Will Spark Changes by Both Refiners and Vessel Operators," November 30, 2016, https://www.eia.gov/todayinenergy/detail.php?id=28952.
- American Association of Railroads, "Crude Oil by Rail," October 2017, https://www.aar.org/todays-railroads/what-we-haul/crude-oil-by-rail.
- Carbon Capture & Storage Association, "What is CCS," accessed December 12, 2017, http://www.ccsassociation.org/what-is-ccs/.
- U.S. Department of Energy, "Combined Heat and Power (CHP) Technical Potential in the United States," March 2016, https://www.energy.gov/sites/ prod/files/2016/04/f30/CHP%20Technical%20Potential%20Study%203-31-2016%20Final.pdf.
- 21. ExxonMobil, "Cogeneration," accessed November 15, 2017, http://corporate.exxonmobil.com/en/technology/energy-efficiency/cogeneration/overview.
- Power Magazine, "Gas-Fired DG Showdown: Microturbines, Fuel Cells, or Reciprocating Engines?," October 2015, https://www.powermag.com/gas-fired-dg-showdown-microturbines-fuel-cells-or-reciprocating-engines/.
- Marine Insight, "What Is Floating Storage Regasification Unit (FSRU)?," July 22, 2016, https://www.marineinsight.com/types-of-ships/what-is-floating-storage-regasification-unit-fsru/.

- U.S. Department of Energy, "Energy 101: Fuel Cell Technology," accessed October 24, 2017, https://energy.gov/eere/videos/energy-101-fuel-cell-technology.
- American Petroleum Institute and Association of Oil Pipelines, "2017 Annual Liquids Pipeline Report," April 2017, https://www.energyinfrastructure.org/// media/energyinfrastructure/images/pipeline/related-docs/api-aopl-pipeline-safety-report-high.pdf.
- Manhattan Institute for Policy Research, "Pipelines Are Safest for Transportation of Oil and Gas," Issue Brief, June 23, 2013, https://www.manhattan-institute.org/pdf/ib_23.pdf.
- U.S. Energy Information Administration, "Carbon Dioxide Emissions From Energy Consumption: Electric Power Sector," Monthly Energy Review, November 2017, https://www.eia.gov/totalenergy/data/monthly/pdf/sec12_9.pdf.
- American Petroleum Institute, "The Natural Gas Solution: API's Modeling of EPA CPP," 2016, http://www.api.org/~/media/Files/Policy/Natural-Gas-Solutions/API-Modeling-of-EPA-CPP.pdf.
- U.S. Energy Information Administration, "Carbon Dioxide Emissions From Energy Consumption: Electric Power Sector," Monthly Energy Review, November 2017, https://www.eia.gov/totalenergy/data/monthly/pdf/sec12_9.pdf.
- American Petroleum Institute, "The Natural Gas Solution: API's Modeling of EPA CPP," 2016, http://www.api.org/~/media/Files/Policy/Natural-Gas-Solutions/API-Modeling-of-EPA-CPP.pdf.
- U.S. Environmental Protection Agency, "Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990-2015," April 2017, https://www.epa.gov/ghgemissions/inventory-us-greenhouse-gas-emissions-and-sinks.
- U.S. Energy Information Administration, "Natural Gas Overview," Monthly Energy Review, November 2017, https://www.eia.gov/totalenergy/data/monthly/pdf/sec4_3.pdf.
- **33.** American Petroleum Institute, "Environmental Expenditures by the U.S. Oil and Natural Gas Industry 1990-2016," December 2017.
- 34. U.S. Environmental Protection Agency, "Clean Air Act Overview: Progress Cleaning the Air and Improving People's Health," accessed December 4, 2017, https://www.epa.gov/clean-air-act-overview/progress-cleaning-air-and-improving-peoples-health#cars.
- U.S. Environmental Protection Agency, "Economic Growth with Cleaner Air," accessed December 4, 2017, https://gispub.epa.gov/air/trendsreport/2017/#growth_w_cleaner_air.
- 36. T₂ and Associates, "Key Investments in Greenhouse Gas Mitigation Technologies from 2000 through 2014 by Oil and Gas Firms, Other Industry and the Federal Government," September 2015, http://www.api.org/~/media/filles/ehs/climate-change/2015-t2-key-investments-in-ghg-mitigation.pdf.
- American Petroleum Institute, "Environmental Expenditures by the U.S. Oil and Natural Gas Industry 1990-2016," December 2017.
- American Petroleum Institute, "Environmental Expenditures by the U.S. Oil and Natural Gas Industry 1990-2016," December 2017.
- American Petroleum Institute, "Environmental Expenditures by the U.S. Oil and Natural Gas Industry 1990-2016," December 2017.
- U.S. Energy Information Administration, "U.S. Dry Natural Gas Production," November 30, 2017, https://www.eia.gov/dnav/ng/hist/n9070us2A.htm.
- U.S. Energy Information Administration, "Crude Oil Production," November 30, 2017, https://www.eia.gov/dnav/pet/pet_crd_crpdn_adc_mbbl_a.htm.
- U.S. Energy Information Administration, "Oil Wells Drilled Horizontally Are Among the Highest-Producing Wells," November 4, 2016, https://www.eia.gov/todayinenergy/detail.php?id=28652.
- Halliburton, "ND Tour/Statoil Pad," September 6, 2017, http://www.legis.nd.gov/files/committees/65-2017/19 5052 03000appendixb.pdf.
- U.S. Bureau of Reclamation, "Treatment and Beneficial Use of Produced Water in the Western U.S.," April 4, 2017, https://www.usbr.gov/research/projects/detail.cfm?id=3259.
- 45. Wunz Associates, "Shale Gas Development-Summary of Shale Gas Wastewater Treatment and Disposal In Pennsylvania 2014," August 20, 2015, http://www.sgicc.org/uploads/8/4/3/1/8431164/marcellus_shale_wastewater_mgmt_report_2015_update.pdf.
- 46. Ground Water Protection Council, "U.S. Produced Water Volumes and Management Practices in 2012," April 2015, http://www.gwpc.org/sites/default/files/Produced%20Water%20Report%202014-GWPC O.pdf.

- IHS for American Petroleum Institute, "Minority and Female Employment in the Oil & Natural Gas and Petrochemical Industries, 2015 - 2035," March 2016, http://www.api.org/~/media/Files/Policy/Jobs/16-March-Women-Minorities-Jobs/Minority-and-Female-Employment-2015-2035.pdf.
- U.S. Energy Information Administration, "Monthly Energy Review," November 2017, https://www.eia.gov/totalenergy/data/monthly/pdf/sec1_7.pdf.
- U.S. Energy Information Administration, "Annual Energy Outlook 2017,"
 January 5, 2017, https://www.eia.gov/outlooks/aeo/data/browser/#/?id=1-AE
 Q2017&cases=ref2017&sourcekev=0.
- PwC for American Petroleum Institute, "Impacts of the Natural Gas and Oil Industry on the U.S. Economy in 2015,"July 2017, http://www.api.org// media/Files/Policy/Jobs/Oil-and-Gas-2015-Economic-Impacts-Final-Cover-07-17-2017.pdf.
- 51. American Petroleum Institute, "Oil and Natural Gas Stimulate American Economic and Job Growth, Vendor Survey Findings Report," 2014, http://www.api.org/-/media/files/policy/jobs/oil-gas-stimulate-jobseconomic-growth/api-state-vendor-survey-findings-report.pdf.
- U.S. Energy Information Administration, "Declining Energy Prices Lower the Cost of Living," Today in Energy, May 3, 2016, https://www.eia.gov/todayinenergy/detail.php?id=26072.
- 53. IHS and National Association of Manufacturers Center for Manufacturing Research, "Energizing Manufacturing: Natural Gas and Economic Growth," May 2016, http://www.nam.org/Data-and-Reports/Reports/Natural-Gas-Study/ Energizing-Manufacturing-Executive-Summary/.
- 54. AAA, "2015 Gas Prices Second-Cheapest in a Decade AAA Year-End Gas Price Report," December 2015, http://newsroom.aaa.com/2015/12/2015-gas-prices-second-cheapest-in-a-decade-aaa-year-end-gas-price-report/
- Boston Consulting Group, "Honing US Manufacturing's Competitive Edge,"
 January 11, 2017, https://www.bcg.com/publications/2017/lean-manufacturing-operations-honing-us-manufacturings-competitive-edge.aspx.
- Boston Consulting Group, "America's Unconventional Energy Opportunity,"
 June 2015, http://www.hbs.edu/competitiveness/Documents/america-unconventional-energy-opportunity.pdf.
- 57. U.S. Energy Information Administration, "Electricity Data Browser," accessed December 6, 2017, https://www.ela.gov/electricity/data/browser/#/topic/0?agg=2,0,1&fuel=vvvvu&geo=g000000g&sec=g&linechart=ELEC.GEN.ALL-US-99.A&columnchart=ELEC.GEN.ALL-US-99.A&map=ELEC.GEN.ALL-US-99.A&freq=A&start=2001&end=2016&ctype=linechart<ype=pin&rtype=s&pin=&rse=0&maptype=0.
- U.S. Energy Information Administration, "Short Term Energy Outlook," November 2017, https://www.eia.gov/outlooks/steo/guery.
- U.S. Department of Energy, "Staff Report to the Secretary on Electricity Markets and Reliability," August 2017, https://energy.gov/sites/prod/files/2017/08/f36/Staff%20Report%20on%20Electricity%20Markets%20 and%20Reliability_0.pdf.
- 60. United States Congress, Subcommittee on Energy, U.S. House of Representatives Committee on Energy and Commerce, "Part II: Powering America: Defining Reliability in a Transforming Electricity Industry," testimony of Marty Durbin, Executive Vice President and Chief Strategy Officer, American Petroleum Institute, October 3, 2017, http://docs.house.gov/meetings/IF/ IFO3/20171003/106457/HHRG-115-IFO3-Wstate-DurbinM-20171003-U3.pdf.
- 61. ICF for American Petroleum Institute, "Benefits and Opportunities of Natural Gas Use, Transportation, and Production," June 2017, https://www.api.org/-/media/Files/Policy/Natural-Gas-Solutions/API-Natural-Gas-Industry-Impact-Report.pdf.
- 62. ICF for American Petroleum Institute, "Benefits and Opportunities of Natural Gas Use, Transportation, and Production," June 2017, https://www.api.org/-/media/Files/Policy/Natural-Gas-Solutions/API-Natural-Gas-Industry-Impact-Report.pdf.
- 63. ICF for American Petroleum Institute, "Benefits and Opportunities of Natural Gas Use, Transportation, and Production," June 2017, https://www.api.org/-/media/Files/Policy/Natural-Gas-Solutions/API-Natural-Gas-Industry-Impact-Report.pdf.
- 64. U.S. Energy Information Administration, "US Natural Gas Deliveries to Electric Power Consumers," November 30, 2017, https://www.eia.gov/dnav/ng/hist/n3045us2a.htm.
- 65. National Association of Manufacturers, "New Study Shows Manufacturing Demand for Natural Gas Will Grow," May 3, 2016, https://www.nam.org/Newsroom/Press-Releases/2016/05/New-Study-Shows-Manufacturing-Demand-for-Natural-Gas-Will-Grow/.

- 66. ICF for American Petroleum Institute, "Benefits and Opportunities of Natural Gas Use, Transportation, and Production," June 2017, http://www.api.org/-/media/Files/Policy/Natural-Gas-Solutions/API-Natural-Gas-Industry-Impact-Report.pdf.
- ICF for American Petroleum Institute, "Benefits and Opportunities of Natural Gas Use, Transportation, and Production," June 2017, https://www.api.org/-/media/Files/Policy/Natural-Gas-Solutions/API-Natural-Gas-Industry-Impact-Report.pdf.
- 68. ICF for American Petroleum Institute, "Benefits and Opportunities of Natural Gas Use, Transportation, and Production," June 2017, https://www.api.org/-/media/Files/Policy/Natural-Gas-Solutions/API-Natural-Gas-Industry-Impact-Report.pdf.
- International Energy Agency, "World Energy Outlook 2017," November 14, 2017, http://www.iea.org/weo2017/.
- International Energy Agency, "IEA Sees Global Gas Demand Rising to 2022 as US Drives Market Transformation," July 13, 2017, https://www.iea.org/newsroom/news/2017/july/iea-sees-global-gas-demand-rising-to-2022-as-us-drives-market-transformation.html.
- U.S. Energy Information Administration, 183,873 million cubic feet in 2016, https://www.eia.gov/dnav/ng/NG_MOVE_EXPC_S1_A.htm.
- U.S. Energy Information Administration, 216,274 thousand barrels in 2016, https://www.eia.gov/dnav/pet/pet_move_exp_dc_NUS-Z00_mbbl_a.htm.
- ICF for American Petroleum Institute, "Impact of LNG Exports on the U.S. Economy: A Brief Update," September 2017, http://www.api.org/-/media/Files/Policy/LNG-Exports/API-LNG-Update-Report-20171003.pdf.
- American Petroleum Institute, "Energy Benefits of NAFTA," 2017, http://www.api.org/-/media/Files/Policy/Trade/Energy-Benefits-of-NAFTA.pdf.
- American Petroleum Institute, "Energy Benefits of NAFTA," 2017, http://www.api.org/-/media/Files/Policy/Trade/Energy-Benefits-of-NAFTA.pdf.
- American Petroleum Institute, "Energy Benefits of NAFTA," 2017, http://www.api.org/~/media/Files/Policy/Trade/Energy-Benefits-of-NAFTA.pdf.
- American Petroleum Institute, "Energy Benefits of NAFTA," 2017, http://www.api.org/-/media/Files/Policy/Trade/Energy-Benefits-of-NAFTA.pdf.
- American Petroleum Institute, "North American Energy," 2017, http://www.api.org/-/media/Files/Policy/Trade/North-American-Energy-Onepager.pdf.
- RAND for American Petroleum Institute, "Postsecondary Education and STEM Employment in the United States: An Analysis of National Trends With a Focus on the Oil and Natural Gas Industry," November 2017, http://www.api.org/-/media/Files/Policy/Jobs/STEM-Employment/RAND-Education-Report.pdf.
- 80. U.S. Quarterly Census of Employment and Wages, Calculated by API October 2017.
- IHS for American Petroleum Institute, "Minority and Female Employment in the Oil & Natural Gas and Petrochemical Industries, 2015 - 2035," March 2016, http://www.api.org/-/media/Files/Policy/Jobs/16-March-Women-Minorities-Jobs/Minority-and-Female-Employment-2015-2035.pdf.
- IHS for American Petroleum Institute, "Minority and Female Employment in the Oil & Natural Gas and Petrochemical Industries, 2015 - 2035," March 2016, http://www.api.org/-/media/Files/Policy/Jobs/16-March-Women-Minorities-Jobs/Minority-and-Female-Employment-2015-2035.pdf.
- 83. U.S. Quarterly Census of Employment and Wages, Calculated by API October 2017.
- 84. RAND for American Petroleum Institute, "Postsecondary Education and STEM Employment in the United States: An Analysis of National Trends With a Focus on the Oil and Natural Gas Industry," November 2017, https://www.api.org/-/media/Files/Policy/Jobs/STEM-Employment/RAND-Education-Report.pdf.
- 85. IHS for American Petroleum Institute, "Minority and Female Employment in the Oil & Natural Gas and Petrochemical Industries, 2015 - 2035," March 2016. http://www.api.org/-/media/Files/Policy/Jobs/16-March-Women-Minorities-Jobs/Minority-and-Female-Employment-2015-2035.pdf.
- U.S. Energy Information Administration, "Electricity Data Browser," accessed December 5, 2017, https://www.eia.gov/electricity/data/browser/.
- 87. New England Coalition for Affordable Energy, "The Economic Impacts of Failing to Build Energy Infrastructure in New England," August 2015, http://media.gractions.com/5CC7D7975DFE1335100A9E9B056042840005CCF0/25e72b85-c007-4b98-a851-8b31563c9559.pdf.

- U.S. Energy Information Administration, "Electricity Data Browser," accessed November 18, 2017 https://www.ela.gov/electricity/data/browser/.
- U.S. Energy Information Administration, "Electricity Data Browser," accessed November 18, 2017 https://www.eia.gov/electricity/data/browser/.
- 90. New England Coalition for Affordable Energy, "The Economic Impacts of Failing to Build Energy Infrastructure in New England," August 2015, http://media.gractions.com/5CC7D7975DFE1335100A9E9B056042840005CCF0/25e72b85-c007-4b98-a851-8b31563c9559.pdf.
- ICF for American Petroleum Institute, "U.S. Oil and Natural Gas Infrastructure Investment Through 2035," April 2017, http://www.api.org/-/media/Files/Policy/Infrastructure/API-Infrastructure-Study-2017.pdf.
- ICF for American Petroleum Institute, "U.S. Oil and Natural Gas Infrastructure Investment Through 2035," April 2017, http://www.api.org/-/media/Files/Policy/Infrastructure/API-Infrastructure-Study-2017.pdf.
- OnLocation, Inc. for American Petroleum Institute, "The Impacts of Restricting Fossil Fuel Energy Production," April 2017, https://www.api.org/-/media/Files/Policy/American-Energy/Impacts-of-Restricting-Fossil-Fuels-Report.pdf.
- Amputee Coalition, "Limb Loss Resource Center," accessed October 25, 2017, http://www.amputee-coalition.org/limb-loss-resource-center/.
- Slate, "Don't Count Oil Out," October 14, 2011, http://www.slate.com/articles/technology/future_tense/2011/10/oil_and_gas_won_t_be_replaced_by_alternative_energies_anytime_so.html.
- Encyclopedia Britannica, "Egyptian art and architecture," accessed October 25, 2017, https://www.britannica.com/art/Egyptian-art.
- History of Painters, "Major Painters of the Northern Renaissance," accessed October 25, 2017, http://www.historyofpainters.com/northernrenaissance.htm.
- U.S. Food and Drug Administration, "Life-Saving, Smart Regulation on Behalf of Patients with Aortic Stenosis," June 16, 2014, https://blogs.fda.gov/fdavoice/index.php/2014/06/life-saving-smart-regulation-on-behalf-of-patients-with-aortic-stenosis/.
- Rosato, D. V., "Plastic Product Material and Process Selection Handbook," 2004, https://books.google.com/books?id=Lqk5QgGoWFkC&hl=en.
- 100. National Eye Institute, "Cataracts," accessed October 18, 2017, https://www.nei.nih.gov/eyedata/cataract.
- 101. Cleveland Eye Clinic, "TORIC Astigmatism Correcting Intraocular Lens," accessed October 17, 2017, http://www.clevelandeyeclinic.com/ohio/toric-astigmatism-correcting-intraocular-lens.htm.
- 102. American Chemistry Council, "Major Markets: Automotive," accessed October 18, 2017, https://plastics.americanchemistry.com/Automotive/.
- 103. American Chemistry Council, "Plastics and Polymer Composites in Light Vehicles," July 2016, https://plastics-car.com/lightvehiclereport.
- 104. Federal Reserve Bank of St. Louis, "Vehicle Miles Traveled," FRED Economic Data, accessed December 4, 2017, https://fred.stlouisfed.org/series/TREVOLUSM227NFWA.
- 105. U.S. Environmental Protection Agency, "Economic Growth With Cleaner Air," accessed December 4, 2017, https://gispub.epa.gov/air/trendsreport/2017/#growth_w_cleaner_air.
- 106. Automotive Fleet, "Side Airbags Reduce Driver Deaths by 37%," November 2006, http://www.automotive-fleet.com/channel/safety-accidentmanagement/article/story/2006/11/side-airbags-reduce-driver-deaths-by-37.
- 107. National Highway Traffic Safety Administration, "Air Bags," accessed November 21, 2017, https://www.nhtsa.gov/equipment/air-bags.
- 108. National Highway Traffic Safety Administration, "Traffic Safety Facts: Children," March 2017, https://crashstats.nhtsa.dot.gov/Api/Public/ViewPublication/812383.
- 109. Ombra, accessed November 28, 2017, https://www.omsignal.com/pages/ombra
- 110. Oak Ridge National Laboratory, "First-ever 3D printed excavator project advances large-scale additive manufacturing R&D," September 28, 2016, https://www.ornl.gov/news/first-ever-3d-printed-excavator-project-advances-large-scale-additive-manufacturing-rd.
- ING, "The Next Rembrandt," accessed November 28, 2017, https://www.nextrembrandt.com/.
- 112. U.S. Energy Information Administration, "How much electricity does an American home use?," November 7, 2017, https://www.eia.gov/tools/faqs/faq.php?id=97&t=3.

- 113. U.S. Energy Information Administration, "Electricity Data Browser," accessed November 28, 2017, https://www.eia.gov/electricity/data/browser/#/topic/0?agg=2,0,1&fuel=vvvvu&geo=g000000g&sec=g&linechart=ELEC.GEN.ALL-US-99.A&columnchart=ELEC.GEN.ALL-US-99.A&map=ELEC.GEN.ALL-US-99.A&freq=A&start=2001&end=2016&ctype=linechart<ype=pin&rtype=s&pin=&rse=0&maptype=0.
- 114. National Aeronautics and Space Administration, "The Space Shuttle Extravehicular Mobility Unit (EMU)," accessed October 26, 2017, https://www.nasa.gov/pdf/188963main_Extravehicular_Mobility_Unit.pdf.
- 115. U.S. Energy Information Administration, "How much oil is used to make plastic?," May 17, 2017, https://www.eia.gov/tools/faqs/faq.php?id=34&t=6.
- 116. Universe Today, "Astronaut Helmet," August 31, 2009, updated December 24, 2015, https://www.universetoday.com/38599/astronaut-helmet/.
- 117. The Verge, "Lowe's prototype exoskeletons give warehouse workers a boost," May 15, 2017, https://www.theverge.com/2017/5/15/15640176/exoskeleton-warehouse-lifting-lowes-virginia-tech.
- 118. Army Times, "Exosuits, robot arms and mini subs: This is the military's future," May 15, 2016, http://www.armytimes.com/news/your-army/2016/05/15/exosuits-robot-arms-and-mini-subs-this-is-the-military-s-future/.
- Advameg Inc., "Telescope," accessed September 26, 2017, http://www.madehow.com/Volume-2/Telescope.html.
- 120. Huffington Post, "College Turns Cow Poop Into Clean Water, and It Could Be Great for the Environment," June 3, 2014, http://www.huffingtonpost. com/2014/06/03/cow-poop-manure-water_n_5438723.html.
- 121. Huffington Post, "These Brilliant Innovations Are Bringing Clean Water to People Worldwide," March 22, 2015, https://www.huffingtonpost.com/2015/03/22/clean-water-innovations_n_6909106.html.
- 122. ICF for American Petroleum Institute, "Benefits and Opportunities of Natural Gas Use, Transportation, and Production," June 2017, https://www.api.org/-/media/Files/Policy/Natural-Gas-Solutions/API-Natural-Gas-Industry-Impact-Report.pdf.
- 123. ExxonMobil, "Driving Innovation Developing New Technologies to Reduce Greenhouse Gas Emissions," accessed December 5, 2017, http://corporate.exxonmobil.com/en/current-issues/climate-policy/climate-perspectives/energy-developing-new-technologies-to-reduce-ghg.
- 124. American Chemistry Council, "American Chemistry: Growing the U.S. Economy, Driving Innovation and Providing Jobs," June 2016, https://blog.americanchemistry.com/2016/06/american-chemistry-growing-the-u-s-economy-driving-innovation-and-providing-jobs/.
- 125. Energy Tomorrow, "Refining Sector Produces for U.S.," April 2017, http://energytomorrow.org/blog/2017/04/17/100-days-refining-sector-produces-for-us.
- 126. Braeunig, R., "Rocket Propellants," accessed October 24, 2017, http://www.braeunig.us/space/propel.htm.
- 127. SpaceX, "Falcon 9," accessed September 28, 2017, http://www.spacex.com/falcon9.
- 128. U.S. Department of Energy, Office of Energy Efficiency & Renewable Energy, "Hydrogen Production: Natural Gas Reforming," accessed December 5, 2017, https://energy.gov/eere/fuelcells/hydrogen-production-natural-gas-reforming.
- 129. Azo Materials, "The Use of Composite Materials in Unmanned Aerial Vehicles (UAVs)," Editorial Feature, August 6, 2015, https://www.azom.com/article.aspx?ArticleID=12234.
- 130. The Paleontological Research Institution, "Petroleum Education: Everyday Uses of Oil," accessed September 28, 2017, https://www.priweb.org/ed/pgws/uses/paint.html.
- 131. Advameg Inc., "Paint," accessed October 24, 2017, http://www.madehow.com/Volume-1/Paint.html.
- 132. Dillon, Dr. S., "Chemical Fiber Analysis," Chemistry for Liberal Studies Forensic Academy, accessed September 28, 2017, https://www.chem.fsu.edu/chemlab/chm1020c/Lecture%2011/03.php.
- 133. American Petroleum Institute, "Workplace Injuries and Illnesses Report 2006 -2016," December 2017.
- **134.** American Petroleum Institute, "Workplace Injuries and Illnesses Report 2006 2016," December 2017.
- 135. Numbers totaled from survey of the integrity activity of API members.
- 136. Center for Offshore Safety, http://www.centerforoffshoresafety.org/.

- 137. U.S. Bureau of Safety and Environmental Enforcement, "Safety and Environmental Management Systems - SEMS," accessed October 16, 2017, https://www.bsee.gov/resources-and-tools/compliance/safety-and-environmental-management-systems-sems.
- 138. Center for Offshore Safety, "New and Emerging Safety Standards for Offshore Operations," accessed November 9, 2017, http://www.centerforoffshoresafety.org/News/09%20Mar%2015%20-%20ARPEL%20COS%20Exec%20 Director%20Presents%20White%20Paper.
- 139. American Petroleum Institute, "Career Opportunities in the Oil & Natural Gas Industry," August 2015, http://www.api.org/-/media/files/policy/jobs/oil-and-gas-career-guide.pdf.
- 140. IHS for American Petroleum Institute, "Minority and Female Employment in the Oil & Natural Gas and Petrochemical Industries, 2015 - 2035," March 2016, http://www.api.org/-/media/Files/Policy/Jobs/16-March-Women-Minorities-Jobs/Minority-and-Female-Employment-2015-2035.pdf.
- 141. IHS for American Petroleum Institute, "Minority and Female Employment in the Oil & Natural Gas and Petrochemical Industries, 2015 - 2035," March 2016, http://www.api.org/-/media/Files/Policy/Jobs/16-March-Women-Minorities-Jobs/Minority-and-Female-Employment-2015-2035.pdf.
- **142. IHS for American Petroleum Institute,** "Millennials in the Oil & Natural Gas and Petrochemical Industries." December 2017.
- **143. IHS for American Petroleum Institute,** "Millennials in the Oil & Natural Gas and Petrochemical Industries," December 2017.
- **144. IHS for American Petroleum Institute,** "Millennials in the Oil & Natural Gas and Petrochemical Industries," December 2017.
- **145. IHS for American Petroleum Institute,** "Millennials in the Oil & Natural Gas and Petrochemical Industries," December 2017.
- 146. ACT, "The Condition of STEM 2015," 2015, http://www.act.org/content/dam/act/unsecured/documents/National-STEM-Report-2015.pdf.
- 147. National Student Clearinghouse Research Center, "Snapshot Report Degree Attainment," January 26, 2015, http://nscresearchcenter.org/snapshotreport-degreeattainment15/.
- 148. Young Invincibles, "The Best Jobs for Millennials," August 2015, http://younginvincibles.org/wp-content/uploads/2017/04/YI-8.28-Best-Jobsfor-Millennials.pdf.
- 149. American Petroleum Institute, "Attitudes and Perceptions of Women About Seeking Employment in the Oil & Natural Gas Industry," January 2015, http://www.api.org/~/media/Files/Policy/Jobs/Women-and-Energy/Women-Seeking-Employment-in-Industry.pdf.
- 150. Texas Oil and Gas Association (TXOGA), "Texas Oil and Natural Gas Companies Contribute More Than \$32.3 Million to Hurricane Harvey Relief Efforts," September 2017, https://www.txoga.org/texas-oil-natural-gas-companies-contribute-25-7-million-hurricane-harvey-relief-efforts/.
- 151. Energy Tomorrow, "Harvey Update: American Spirit is Alive in Lone Star State," September 5, 2017, http://energytomorrow.org/blog/2017/09/05/harvey-update-american-spirit-is-alive-in-lone-start-state.
- 152. U.S. Pipeline and Hazardous Materials Safety Administration, "Incident Statistics," August 9, 2017, https://www.phmsa.dot.gov/hazmat-program-management-data-and-statistics/data-operations/incident-statistics.
- 153. American Petroleum Institute and Association of Oil Pipe Lines, "2017 Annual Liquids Pipeline Report," April 2017, http://www.aopl.org/wp-content/uploads/2017/04/2017-API-AOPL-Pipeline-Safety-Report_low-1.pdf.
- 154. American Association of Railroads, "Crude Oil By Rail," accessed December 7, 2017, https://www.aar.org/todays-railroads/what-we-haul/crude-oil-by-rail.
- 155. International Tanker Owners Pollution Federation (ITOPF), "Oil Tanker Spill Statistics 2016," accessed December 7, 2017, http://www.itopf.com/knowledge-resources/data-statistics/statistics/.
- 156. For release volumes https://www.eia.gov/dnav/pet/hist/LeafHandler.ashx?n=PET&s=MTTIMUSI&f=A.
- 157. Center for Offshore Safety, http://www.centerforoffshoresafety.org/.
- 158. TRANSCAER*, https://www.transcaer.com.
- 159. Quest Offshore for American Petroleum Institute and National Ocean Industries Association, "The Economic Benefits of Increasing U.S. Access to Offshore Oil and Natural Gas Resources in the Atlantic," December 2013, http://www.api.org/oil-and-natural-gas/wells-to-consumer/exploration-and-production/offshore/benefits-of-us-offshore-oil-and-natural.

- 160. Quest Offshore for American Petroleum Institute and National Ocean Industries Association, "The Economic Benefits of Increasing U.S. Access to Offshore Oil and Natural Gas Resources in the Eastern Gulf," November 2014, http://www.api.org/oil-and-natural-gas/wells-to-consumer/exploration-and-production/offshore/benefits-of-us-offshore-oil-and-natural.
- 161. National Petroleum Council, "Arctic Potential: Realizing the Promise of U.S. Arctic Oil and Gas Resources," March 2015, http://www.npcarcticpotentialreport.org/.
- 162. ICF, "U.S. Oil and Gas Infrastructure Investment Through 2035," May 2017, http://www.api.org/-/media/Files/Policy/Infrastructure/API-Infrastructure-Study-2017.pdf.
- 163. U.S. Energy Information Administration, "U.S. Energy-Related Carbon Dioxide Emissions, 2016," October 5, 2017, https://www.eia.gov/environment/emissions/carbon/.
- 164. U.S. Environmental Protection Agency, "Inventory of U.S. Greenhouse Gas Emissions and Sinks: 1990-2015," April 2017, https://www.epa.gov/ghgemissions/inventory-us-greenhouse-gas-emissions-and-sinks.
- 165. U.S. Energy Information Administration, "Natural Gas Overview," Monthly Energy Review, November 2017, https://www.eia.gov/totalenergy/data/monthly/pdf/sec4_3.pdf.
- 166. U.S. Environmental Protection Agency, "Ozone Trends," accessed November 29, 2017, https://www.epa.gov/air-trends/ozone-trends.
- 167. United States Congress, Subcommittee on Environment and the Subcommittee on Oversight, Committee on Science, Space, and Technology, U.S. House of Representatives, "The Renewable Fuel Standard: Issues for 2015 and Beyond," testimony of Terry Dinan, Senior Advisor, Congressional Budget Office, November 3, 2015.
- 168. Wood Mackenzie, "A Comparison of US Oil and Natural Gas Policies: Prodevelopment Policies vs. Proposed Regulatory Constraints," June 22, 2015, http://www.api.org/news-policy-and-issues/american-jobs/comparison-of-us-oil-and-gas-policies.
- 169. The Brattle Group, "Diversity of Reliability Attributes: A Key Component of the Modern Grid," March 2017, http://www.api.org/news-policy-and-issues/natural-gas-solutions/ensuring-grid-reliability.
- 170. ICF for American Petroleum Institute, "Impacts of LNG Exports on the U.S. Economy: A Brief Update," September 2017, http://www.api.org/-/media/Files/Policy/LNG-Exports/API-LNG-Update-Report-20171003.pdf.
- 171. U.S. Environmental Protection Agency, "Hydraulic Fracturing for Oil and Gas: Impacts from the Hydraulic Fracturing Water Cycle on Drinking Water Resources in the United States (Final Report)," December 2016, https://www.epa.gov/hfstudy.
- 172. American Petroleum Institute, "Energy Benefits of NAFTA," 2017, http://www.api.org/-/media/Files/Policy/Trade/Energy-Benefits-of-NAFTA.pdf.

