

Date of Issue: December 2008

Affected Publication: API Specification 6A/ISO 10423:2003, *Specification for Wellhead and Christmas Tree Equipment*, Nineteenth Edition, July 2004

Addendum 2

Page 34, replace Table 7 with the following:

Specimen dimension	Adjustment factor	Minimum average impact value, wrought materials transverse direction and castings	Minimum average impact value, wrought materials longitudinal direction
10 mm x 10 mm (full-size)	1 (none)	20 J (15 ft-lb) (ref.)	27 J (20 ft-lb) (ref.)
10 mm x 7,5 mm	0,833	17 J (13 ft-lb)	23 J (17 ft-lb)
10 mm x 6,7 mm	0,780	16 J (12 ft-lb)	21 J (16 ft-lb)
10 mm x 5,0 mm	0,667	13 J (10 ft-lb)	18 J (13 ft-lb)
10 mm x 3,3 mm	0,440	9 J (7 ft-lb)	12 J (9 ft-lb)
10 mm x 2,5 mm	0,333	7 J (5 ft-lb)	9 J (7 ft-lb)

Add the following requirements to each of the following sections:

7.4.9.3.5 Tests shall be conducted prior to the addition of body filler grease. Lubrication applied during assembly is acceptable.

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